Adaptive PDPID with Iterative Learning for Two-link Flexible Manipulator

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Abstract— This paper presents a simple and effective adaptive PDPID with ILC control scheme. The adaptive control scheme is for tuning PD control gains for two-link flexible manipulator and the ILC is to improve the overall system performance. The manipulator is modelled using Lagrange and assume mode method. The adaptive control scheme continuously tunes PD controller gains depending on the error value without switching. The proposed control law is tested in Matlab/Simulink simulation environment and its performance is compared with PDPID, PDPIDILC and adaptive PDPID controllers. The effect of constant disturbance, sine wave disturbance and white noise disturbances on the proposed controller is extensively studied. The results show the effectiveness and robustness of the proposed adaptive PDPID controller with iterative learning.

Index Terms— PID control, flexible manipulator, Iterative learning control, Adaptive control.

I. INTRODUCTION

Flexible manipulator systems (FMSs) offer several advantages compared to their rigid counterparts which include: faster manipulation, energy efficient, higher payload to weight ratio, and less overall cost [1-4]. Despite these advantages, control of FMSs is very challenging because of its distributed parameter nature. [5]. Proportional-integral-derivative (PID) controller constitutes over 90% of controllers used in industry today [6]. This is because PID controllers are cheap, robust over a wide range of operating condition, simple in structure and easy to implement [7]. Lots of PID based control schemes have been reported in the literature [8-12]. Performance of fixedgain PID controllers is limited in real time operations. With fixed-gain controller, steady state error will continue to be present, though high gain can reduce this error but can't eliminate it due to the effect of unmoldelled dynamics in high order deformation modes [13] and also there is a limit to which gains can be increased due to actuator limit. A number of adaptive approaches have been proposed in literature [14-20] to take care of shortcomings of the fixedgain PID controllers. The major drawback of these adaptive approaches is that it requires high computational load [21].

Iterative learning control (ILC) is a feedforward control technique to improve performance of a system doing repetitive tasks by reducing tracking error from trial to trial [22]. Advantages of ILC include: good transient performance, [23]. ILC scheme estimate a compensation input for the next iteration in order to reduce the error in the

Manuscript received November 11, 2011; revised February 4, 2012. R. M. Mahamood is with Department of Mechanical Engineering, University of Ilorin, Nigeria. (Tel: +2348033744353; e-mail: mahamoodmr@unilorin.edu.ng) next trial and converges to minimize tracking error. ILC strategy like any other open-loop/feedforward control technique requires accurate knowledge of the plant for its effective use [24]. A properly designed feedforward controller has been proved to reduce complexity of feedback controller [25]. The feedback controller will ensure system stability [26] while the ILC will improve system performance.

Adaptive Iterative learning control schemes have also been reported in the literature [27-29], in these control algorithms adaptation is made on the ILC algorithm and the computational load is higher than the control scheme proposed in this study.

Combining adaptive scheme with ILC is based on adapting the ILC scheme in the literature. In this study a different approach is used by designing an adaptive control scheme for automatic tuning of the PD gains while the ILC control algorithm is used to improve the overall performance of the system. Simple and efficient adaptive and ILC algorithm were developed in this study with less computational load. A set-point regulation problem of twolink flexible manipulator performing a repetitive task is considered with constant disturbance, sine wave disturbance and white noise disturbance. The dynamic model of the system is developed using Lagrange and Assume mode method. The model has been developed by [30]. Performance of the proposed controller is studied through Matlab/Simulink environment. simulation in The performance is compared with PDPID, PDPIDILC and adaptive PDPID controllers. The results are presented and discussed in detail.

The rest of the paper is organised as follows: the system dynamics is presented in section 2. Section 3. gives the controllers' design schemes while, section 4 gives the simulation results and discussion and finally the conclusion is presented in section 5.

II. MATHEMATICAL MODELLING



Fig 1. Planar two-link flexible manipulator

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The mathematical model of the planar two-link flexible manipulator shown in Fig. 1. has been developed by [30] using Lagrange and Assumed mode method. The links are modelled as Euler-Bernoulli beam with proper clamped-mass boundary conditions. Small elastic deflection is assumed and it is restricted to the plane of rigid motion. (\hat{X}_0, \hat{Y}_0) , (X_i, Y_i) , (\hat{X}_i, \hat{Y}_i) are the inertial frame, the rigid body moving frame, and the flexible body moving frame associated to link *i* respectively. θ_i is the rigid body motion (joint angle), and $y_i(x_i)$ is the transversal deflection of link *i* ($0 \le x_i \le \ell_i$), where ℓ_i is the length of link *i*. The closed form equation:

$$\mathbf{B}(q)\ddot{q} + \mathbf{h}(q,\dot{q}) + \mathbf{K}q = \tau_i \tag{1}$$

where $q_i(t) = (\theta_1 \dots \theta_n \delta_{11} \dots \delta_{1,n_{ei}} \dots \delta_{n,1} \dots \delta_{n,n_{ei}})^T$, is a *N*-vector generalised coordinates $(N = n + \sum_i n_{ei})$, τ is *n*-vector of generalized torques applied at the joints of *n*-link. **B** is a positive-definite symmetric inertia matrix, **h** is a vector of Coriolis and centripetal forces, and **K** is the diagonal stiffness matrix. Detailed derivation of the mathematical model can be found in [30]

III. CONTROLLER DESIGN

The control schemes involve four stages. The first stage is the hybrid PD-PID controller design for the two-link flexible manipulator. In the second stage, the hybrid PD-PID controller is extended to incorporate the ILC scheme. The third stage involves removing the ILC and replacing it with adaptive control scheme. This is done to be able to compare each of these control algorithms. Finally both ILC and adaptive control schemes are then incorporated in to the hybrid PDPID.

A. Hybrid PD-PID Controller Design.

The control objective is to design PD controllers for each of the links in Fig 1. so that the hub angles follow the desired trajectories. Also PID controllers are used for vibrations control through end-point acceleration feedback [31]. The hybrid PD-PID control architecture is shown in Fig. 2. For the PD controller, the control input is given by:

$$u_{PD_{i}}(t) = A_{ci} \begin{pmatrix} K_{Pi}(\theta_{id}(t) - \theta_{i}(t)) \\ -K_{vi} \frac{d\theta_{i}}{dt} \end{pmatrix} i = 1,2$$
(2)

Where u_{PDi} is PD control input, θ_{id} , θ_i , A_{ci} , K_{Pi} and K_{vi} are the desired hub angle, actual hub angle, amplifier, proportional and derivative gains respectively.

PID controller uses end-point elastic acceleration for vibration suppression of each of the links because of the coupling effects. The control input is as follows:

$$u_{PID_{j}}(t) = \left(k_{pj}e(t) + k_{ij}\int e(t)dt + k_{dj}\frac{de}{dt}\right) j = 1, \quad (3)$$

$$e_i(t) = \alpha_{id}(t) - \alpha_i(t) \tag{4}$$

ISBN: 978-988-19252-2-0 ISSN: 2078-0958 (Print); ISSN: 2078-0966 (Online) Where u_{PIDi} is the PID control input, K_{pj} , K_{Ij} , and k_{dj} are the proportional, integral and derivative gains. α_{id} (*t*) and α_i (*t*) are desired and actual end-point acceleration. α_{id} (*t*) is equal to zero since the objective is to have zero acceleration. Total control input τ_i (t) to the system is given by:

$$\tau_{i}(t) = u_{PD_{i}}(t) + u_{PID_{i}}(t) \quad i=1,2$$
(5)



Fig. 2. PD-PID Control architecture [31].

B. Iterative Learning Control Scheme

ILC is used to improve the performance of the hybrid PD-PID controller in 3.1 above. The hybrid PDPID control scheme is extended to include ILC. The structure of the control law is shown in Fig.3 according to [32].



Fig. 3. PDPIDILC Control architecture [32]

The structure of the learning scheme is shown in Fig. 4. and is given by:

$$u_{i(k+1)}(t) = \begin{pmatrix} \Gamma_i(\tau_{ik}(t) + \tau_{i(k+1)}(t)) \\ + \Psi_i e_{ik}^2(t) \end{pmatrix} \quad i=1,2$$
(6)

Where $u_{i \ (k+1)}$ and τ_{ik} are the next iterative and present total control inputs respectively, Γ_i is the learning filter, and ψ_i is the Proportional learning gain.

$$\tau_i(t) \longrightarrow \underbrace{\operatorname{Memory}}_{\substack{+ \\ + \\ \\ ik+1)}} + \underbrace{\mathsf{T}_i \overset{U_{ik}(t)}{\underset{ik+1)}{}} + \underbrace{\mathsf{V}_i}_{\substack{+ \\ + \\ \\ ik+1)}} + \underbrace{\mathsf{U}_i^{(t)}}_{\substack{ik+1)}} + \underbrace{\mathsf{U}_i^{(t)}}_{\substack{ik+1,1}} + \underbrace{\mathsf{U}_i^{(t)}}_{\substack{ik+1,1}} + \underbrace{\mathsf{U}_i^{(t)}$$

Fig. 4. Structure of the ILC learning algorithm [32].

C. Adaptive PDPID Control Scheme

Figure 5. shows the adaptive PDPID control structure. The adaptive control scheme is given by:

$$\lambda_{i}(t) = \frac{\Phi_{i}}{\left[\theta_{id}(t) - \theta_{i}(t)\right]^{2} + 1} \quad i=1, 2$$
(7)

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Where $\lambda_i(t)$ is the adaptive parameter that constantly adjusts the PD controller gains, and Φ_i is the adaptive weight gain.



Fig.5. Structure of the proposed adaptive PDPID control.

D. Adaptive PDPID with ILC Control Scheme

The proposed control architecture is shown in Fig. 5. achieved by extending controller in section C. to incorporate ILC in Fig.4. The total control input is given by:

$$u_{i}(t) = \lambda_{i}(t)(\theta_{id}(t) - \theta_{i}(t) + u_{i(k+1)})$$

$$[k_{pi}(\theta_{id}(t) - \theta_{i}(t)) - k_{vi}\dot{\theta}_{i}(t)] \quad i=1, 2 \qquad (8)$$

$$+ [k_{pi} + k_{li} + k_{Di}]e_{i}(t)$$



Fig. 6. Adaptive PDPILILC control architecture

IV. SIMULATION RESULTS

To demonstrate the efficiency of the proposed control scheme, test was carried out through simulation within Matlab/Simulink environment. The robustness of the proposed controller is also tested with constant disturbance and white noise disturbance both are applied to link one and sine wave disturbances applied to both links and the results are presented. The parameter of the two-link flexible manipulator is given in Table 1. according to [30].

| Symbol | Parameter | Value | |
|-------------------|---------------------------|-------------------------|--|
| $P_1 = \rho_2$ | Mass density | 0.2 kgm ⁻³ | |
| $EI_1 = EI_2$ | Flexural rigidity | 1.0 Nm^2 | |
| $L_1 = l_1$ | Length | 0.5m | |
| $Jh_1 = Jh_2$ | Mass moment of inertia of | 0.1 kgm^2 | |
| | the hub | | |
| G | Gear ratio | 1 | |
| $M_1 = m_1$ | Mass of the link | 0.1kg | |
| Мр | Mass of pay load | 0.1kg | |
| $J_{o1} = J_{o2}$ | Mass moment of inertia of | 0.0083 kgm ² | |
| | the link about its hub | | |
| J _p | Mass moment of inertia of | 0.0005 kgm ² | |
| - | the end effector | | |

Table 1. Two-link flexible manipulator parameters [30]

The manipulator is expected to track a unit step input, the hub angle, end-point acceleration and the controlled toques are presented in Figs. 7 to 10. PD and PID controller gains are given in Table 2 and the adaptive weight and the ILC gains are presented in Tables 3 and 4 respectively. The PD and PID gains of the feedback controller gain are tuned simultaneously and manually because using the available tuning methods on a highly non-linear open-loop unstable system like the two-link flexible manipulator gives an unsatisfactory result [33] and is very slow [34]. The ILC gains are also tuned systematically because there is no available method of tuning the ILC gains [35]. The adaptive weight was tuned systematically to achieve good results.

Table 2. PDPID Controller gains

| | Ac | PD gains | | | PID gains | |
|--------|----|----------------|----------------|----------------|-----------|----------------|
| | | K _p | K _v | K _p | KI | K _d |
| Link1 | 1 | 1.1 | 1.1 | 0.2 | 0.001 | 1.5 |
| Link 2 | 1 | 0.2 5 | 0.42 | 0.1 | 0.1 | 0.5 |

The system was exited with a unit step input, the responses obtained using adaptive PDPID with ILC controller are compared with PDPID, PDPIDILC, and adaptive PDPID controllers and are shown in Fig. 7. It was observed that there is an improvement in performance of PDPIDILC compared to PDPID with little overshoots. A smoother tracking is achieved with adaptive PDPID and adaptive PDPIDILC with the latter having an improved performance compared with the former. The hub angle tracking is faster with the proposed controller (Fig. 7a) compared to adaptive PDPID. The proposed controller has the least steady state error (Fig 7b). The proposed controller has the least amplitude of vibration compared to the other three and it settles down quickly (Fig. 7c). Figure 7d shows the control torque which is smoother for the proposed controller and also lower than the other three control torques.

Table 4: adaptive weight

Table 3: ILC gains

| | Φ | | Г | Ψ |
|--------|------|--------|--------|------|
| Link 1 | 17.5 | Link 1 | 0.0005 | 0.15 |
| Link 2 | 1.42 | Link 2 | 0.0001 | 0.15 |

4.1 Effect of constant Disturbance.

To further demonstrate the effectiveness of the proposed controller, constant disturbance was introduced at the first joint and the results are shown in Fig.8. It is observed that the constant disturbance degraded the PDPID and PDPIDILC controllers while there is no significant change in the performances of the proposed controller and adaptive PDPID controller as shown in Fig. 8a. The proposed controller still maintained its improvement over the adaptive PDPID controller, this shows the robustness of the proposed controller to a constant disturbance. Figures 8b to 8d show similar results as observed in Fig. 7b to 7d for the proposed controller. The proposed controller achieves the required performance with no significant change in its steady state Proceedings of the World Congress on Engineering 2012 Vol III WCE 2012, July 4 - 6, 2012, London, U.K.

error, end-point acceleration and input torque. The PDPID and PDPIDILC have very large steady state errors.

4.2 Effect of Sine wave Disturbance.

Sine wave disturbances are applied to both joints and the effect are shown in Fig. 9. Figure 9a shows an unstable tracking performance of PDPID and PDPIDILC controllers compared with an insignificant change in the behaviour of the adaptive PDPID and the proposed controller. With the proposed controller having overall best tracking performance. Figures 9b to 9d also show that the proposed controller is robust to the disturbances.

4.3 Effect of White Noise Disturbance.

To further demonstrate the robustness of the proposed controller a white noise signal was introduced at the first joint and the results are shown in Fig. 10. It was observed that the white noise destabilises the PDPID and PDPIDILC controllers while there are no significant changes in the performance of the adaptive PDPID controller and proposed controller (Fig. 10a). Similar results are observed in Fig. 10b to 10d of large steady state error (Fig. 10b), unstable behaviour in acceleration and applied torque (Fig 10c and 10d respectively) with PDPID and PDPIDILC controllers. Though adaptive PDPID and the proposed controller show no significant changes in their behaviours but the proposed controller still maintain its overall best performance. This shows the robustness of the proposed controller to an irregular disturbance like white noise.

V. CONCLUSSION

Adaptive PDPID with ILC control algorithm has been developed for two-link flexible manipulator. The proposed controller has been compared with hybrid PDPID, PDPILILC and adaptive PDPID controllers. A very simple adaptation law to constantly tune the PD gains was developed. The feedforward ILC learning algorithm incorporated in the adaptive PDPID controller uses the square of the previous hub angle tracking error and total control input to improve the tracking performance of the system. The ILC scheme estimates the required control inputs compensation for each iteration such that the overall error is reduced and converges to minimize tracking error. The proposed controller was tested and compared to PDPID, PDPIDILC and adaptive PDPID through simulation in Matlab/Simulink environment. Effect of constant disturbance, sine wave disturbance and white noise disturbance were extensively studied on the proposed controller and compared with PDPID, PDPIDILC and adaptive PDPID to show its effectiveness and robustness. The results were presented and discussed. The results show that an impressive performance is achieved with the proposed adaptive PDPID with ILC controller compared to the other three controllers. Also the proposed controller is robust to constant, sine wave and noisy disturbances.

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Fig.7: Time history of hub angle, tracking error, end-point acceleration and applied torque with step input.

Fig. 8: Time history of hub angle, tracking error, end-point acceleration and applied torque with constant disturbance.

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(10d)

Fig. 9: Time history of hub angle, tracking error, end-point acceleration and applied torque with sine wave disturbance.

Fig. 10: Time history of hub angle, tracking error, end-point acceleration and applied torque with white noise disturbance.