

Power Optimization for Pipeline ADC Via Systematic Automation Design

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Abstract--An efficient general systematic automation design methodology is proposed to optimize the power of pipeline Analog-to-Digital Converter (ADC). Based on the derivation of the total dominant power consumption, a hybrid search algorithm is employed to optimize the capacitance and resolution of each stage simultaneously. Power related factors including the current optimization of the residue amplifiers and the scaling down of the stage accuracy are also investigated. Besides, a Computer Aided Design (CAD) tool is developed to implement the whole optimization process. The optimum results are dependent on the specifications and manufacture process. And guidelines for designers to determine the minimal-power configurations were derived from analyzing of several different precision pipeline ADCs. Especially, the optimum results of a 14-bit 100MS/s pipeline ADC are shown in detail to show the effectiveness of the proposed methodology.

Index Terms--CAD, genetic algorithm, pipeline ADC, power optimization.

I. INTRODUCTION

Pipeline ADC is popular choice for A/D conversion in high speed, medium-to-high resolution applications, such as wireless communication, video processing and medical imaging. Nowadays, since portability is widely demanded in these applications, power saving is of great importance. Although the power optimization involves many techniques, system level optimization is the first and crucial step to design a pipeline ADC before going down to circuit details. On the other hand, with the development of VLSI technologies, automation design is demanded since design cycles are getting short. Therefore, systematic automated design is desirable to help designers select the optimum configurations quickly for further investigation under the given specifications and constraints.

Many works have been done to reduce the power on system level for pipeline ADC. These works mainly involve resolution distribution and capacitor scaling down, showing some conditional design guidelines. For instance, it has been derived that 1.5-bit per stage resolution is preferred in the pipelined architecture if all the substages are identical [1]. And the scaling factor, while it is considered as a constant one to scale down the stage unit capacitor sizes, is proved to be proportional to the resolution per stage if each stage has the same resolution [2]. Besides, assuming a predefined noise distribution, it is proved that to resolve more bits in the front stages is preferable choice [3]. Some other works have advanced the automation design. It is worthy of mentioning that geometric programming (GP) could be used to optimize power and area of pipeline ADCs simultaneously [4]. However, it's not suitable for architectures employing non-identical substages since in

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such situations the optimization problem can't be modeled to a GP problem. Another efficient approach is using simple search engine to optimize the capacitor values and the resolution distribution simultaneously, which can be replaced by a more efficient optimization algorithm [5]. Unfortunately, none of the works mentioned above introduce a complete, general and efficient automated optimization method.

In this paper, an efficient and simply implemented tool is developed in MATLAB to minimize power consumption for pipeline ADC on system level. Using it, the capacitance values and resolution distribution could be optimized simultaneously by a hybrid search algorithm. Apart from them, the stage current optimization and scaling is also taken into account. Design examples are explored to estimate the effects of such factors and demonstrate some general instructive design rules.

II. ARCHITECTURE OF PIPELINE ADC

A general architecture of pipeline ADC is shown in Fig 1. It can be seen that the overall conversion process is broken up into multi-step quantization, which is performed by a cascade of low resolution sub-ADCs. Each stage except the last one performs a coarse A/D conversion and generates the residue signal for the following stages, resolving some segment of the whole digital output word. The basic operations performed in each stage except the last one include sampling and holding, low-resolution analog-to-digital conversion, low-resolution digital-to-analog conversion, subtraction and amplification. These operations can be easily implemented with switched-capacitor circuits in CMOS technology. In practical implementation, the coarse A/D conversion is usually conducted by a low-resolution flash ADC and the rest operations are done with a single switched-capacitor block called Multiplying Digital-to-Analog Converter (MDAC). The last stage only contains a flash ADC, for it doesn't need to generate residue signal.

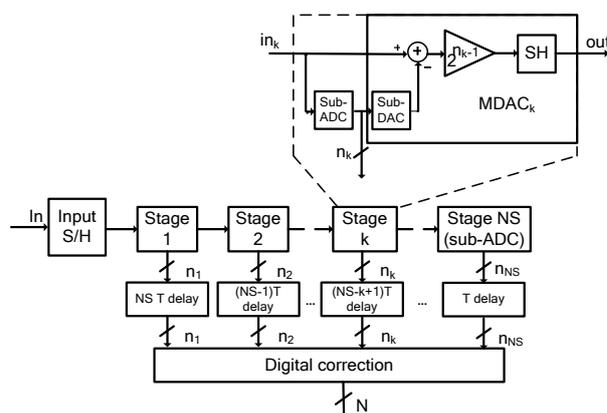


Fig.1 General architecture of a NS-stage pipeline ADC

A typical switched-capacitor MDAC is comprised of a capacitor-array, some switches and a residue amplifier (RA). Two non-overlapping clock phases are needed per conversion. As illustrated in Fig.2, Φ_1 is for sampling and sub-A/D conversion, while Φ_2 is for subtraction and amplifying. During Φ_1 , the capacitor-array of the MDAC is connected to the input signal, being charged while the flash ADC is performing a coarse quantization. At the end of Φ_1 , the input signal is sampled and the quantization result is encoded to control the switches of the MDAC in the next phase. During Φ_2 , the feedback capacitor is switched to the RA output making a negative feedback loop. The sampling capacitors are switched to $+V_{ref}$, 0, or $-V_{ref}$ according to the control signal generated in Φ_1 , which actually performs the sub-D/A conversion. Thus the corresponding analog signal is subtracted from the input sample, amplified back to the full-scale reference level and held in the feedback capacitor for the following stage to process.

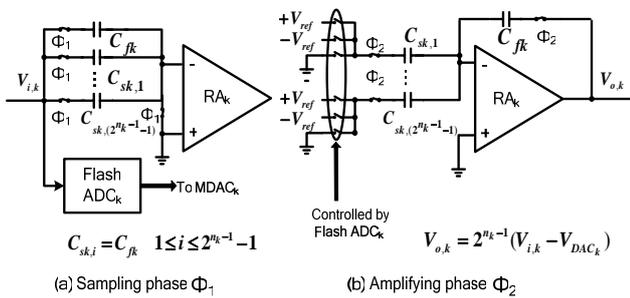


Fig.2 Operations of stage k

III. POWER ANALYSIS

The bias circuits, logic circuits and other auxiliary circuits such as references and clock generators only contribute a small portion to the overall power compared with the pipelined conversion stages. Therefore in a pipeline ADC, MDACs and sub-ADCs dominate the power consumption. Besides, according to [1] [6], the power consumed by each comparator in the sub-ADC is proportional to that consumed by the MDAC in the same stage. Thus the power consumption of sub-ADC can be estimated referring to that of the corresponding MDAC. Hence, representing power by current consumption, the total power consumption can be estimated by the current consumed by MDACs.

In order to correct errors introduced by comparator offsets, in this paper one overlapping bit is used in each stage except the last one, i.e. for stage k, if an n_k -bit binary code is generated by the sub-ADC, the corresponding amplifier gain is $G_k = 2^{n_k-1}$. Adopting digital correction, the number of comparators of the sub-ADC in stage k is $(2^{n_k} - 2), 1 \leq k \leq NS - 1$ (NS is the stage number.). In the last stage, the comparator number is $(2^{n_{NS}} - 1)$ [8]. Note that the power consumed by a MDAC actually goes to the employed RA. Assuming the current ratio of a single comparator to the corresponding RA is R, thus for an NS-stage pipeline ADC, the total current consumption is obtained from

$$I_{tot} \propto \sum_{k=1}^{NS-1} I_{RA,k} (1 + (2^{n_k} - 2)R) + (2^{n_{NS}} - 1)I_{c,NS}, \quad (1)$$

where $I_{c,NS}$ is the current of the comparator in the last stage, which can be estimated identical to that of the comparator in the preceding sub-ADC.

IV. OPTIMIZATION CONSIDERATIONS

A. Current Optimization of RA

Requiring high dc gain as well as large bandwidth makes RA designs the critical part in MDAC. The gain-boosting technique is preferred to achieve large gain-bandwidth products [6][7]. In most of the cases, RA can be modeled as a single-pole system, the total current consumed by which is proportional to the tail current of the input transistors. Defining V_{FS} , V_{on} , and β as the single-ended full-scale voltage, the effective gate-driving voltage and the feedback factor respectively, if V_{FS} is smaller than $V_{on}/2\beta$, the output of RA will not slew. Otherwise it will slew until the amplifier returns to the linear settling state. Therefore, the required bias current of a single-pole RA is estimated by

$$I_{RA,opt} \propto \begin{cases} 2 \frac{V_{on} C_L}{\beta T_{clk}} \ln \frac{V_{FS}}{|\sigma|}, & V_{FS} \leq \frac{V_{on}}{2\beta}, \\ 2 \frac{V_{on} C_L}{\beta T_{clk}} \left(\ln \frac{V_{on}}{2\beta|\sigma|} - 1 + \frac{2\beta V_{FS}}{V_{on}} \right), & V_{FS} > \frac{V_{on}}{2\beta} \end{cases} \quad (2)$$

where C_L is the load capacitor, T_{CLK} is the period of the sampling clock, and σ is the allowed settling error due to the finite gain bandwidth of the RA.

C_L is varied when the substages are non-identical. With purely capacitive load, the RA employed in a switched-capacitor MDAC can be implemented with OTA which is only needed to work in the amplifying phase [3]. Fig.3 shows a simplified single-ended version of AC model of the RA employed in stage k.

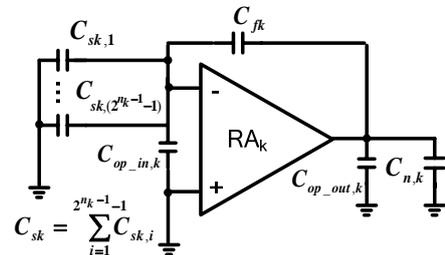


Fig.3 Single-ended version of AC model of RA in the amplifying phase

The capacitive load of stage k can be calculated according to Fig. 3 from

$$C_{L,k} = \frac{(C_{sk} + C_{op_in,k})C_{fk}}{C_{sk} + C_{op_in,k} + C_{fk}} + C_{op_out,k} + C_{n,k}, \quad (3)$$

where C_{sk} , C_{fk} , $C_{op_in,k}$, $C_{n,k}$ and $C_{op_out,k}$ are the sampling capacitance, the feedback capacitance (or the unit capacitance of the capacitor-array), the input capacitance of OTA, the input capacitance of the following stage, and the output capacitance of OTA respectively. It is notable that when the k-th residue stage is in hold mode, the (k+1)-th stage works in sampling mode.

For a n_k -bit residue stage, based on the following equations:

$$\frac{C_{sk}}{C_{fk}} = 2^{n_k-1} - 1, \quad (4)$$

$$C_{n,k} = 2^{n_{k+1}-1} C_{f(k+1)} + (2^{n_{k+1}} - 2) C_{c,k}, \quad (5)$$

$$\frac{C_{op_in,k}}{C_{f,k}} = a_k, \quad (6)$$

$$C_{op_out,k} = b_k \frac{(C_{s,k} + C_{op_in,k}) C_{f,k}}{C_{s,k} + C_{op_in,k} + C_{f,k}}, \quad (7)$$

equation (3) can be rewritten as

$$C_{L,k} = \frac{(2^{n_k-1} - 1 + a_k) C_{f,k}}{2^{n_k-1} + a_k} (1 + b_k) + (2^{n_{k+1}} - 2) C_{c,k+1} + 2^{n_{k+1}} C_{f(k+1)}, \quad (8)$$

where a_k represents the ratio of $C_{op_in,k}$ to $C_{f,k}$, $C_{c,k}$ is the input capacitor of each comparator in the sub-ADC of stage k, and b_k represents the excess portion contributed by $C_{op_out,k}$. Actually, a_k and b_k represent “speed-dependent factor” since the effect of parasitic-loading is varied with conversion speed[7]. Equation (5) demonstrates that $C_{n,k}$ is comprised of the input capacitances of the MDAC and the flash ADC of the next stage. For stage (NS-1) the capacitive load is much smaller:

$$C_{L,NS-1} = \frac{(2^{n_{NS-1}-1} - 1 + a_{NS-1}) C_{f(NS-1)}}{2^{n_{NS-1}-1} + a_{NS-1}} (1 + b_{NS-1}) + (2^{n_{NS}} - 1) C_{c,NS}. \quad (9)$$

The output of the OTA should settle to the desired value which depends on the stage accuracy requirements. σ in (2) represents the stage accuracy requirement, which is assumed identical for each stage in [5]. However, it doesn't completely optimize the power since the requirements get relaxed as a signal goes down the pipelined architecture. For each stage, error portion should be smaller than 0.5LSB of the remaining resolution in the worst case [6], i.e. for stage k,

$$|\sigma_k| < \frac{V_{FS}}{2^{N_{r,k}+1}}, \quad (10)$$

where $N_{r,k}$ is the remaining resolution after stage k. Reminding that the feedback factor for stage k is

$$\beta_k = \frac{C_{f,k}}{C_{s,k} + C_{op_in,k} + C_{f,k}} = \frac{1}{2^{n_k-1} + a_k}, \quad (11)$$

thus the current consumption of RA in stage k becomes

$$I_{RAk} \propto \begin{cases} 2 \frac{V_{om} C_{Lk}}{T_{clk}} (2^{n_k-1} + a_k) (N_{r,k} + 2) \ln 2, & V_{FS} \leq \frac{V_{om}}{2} (2^{n_k-1} + a_k), \\ 2 \frac{V_{om} C_{Lk}}{T_{clk}} (2^{n_k-1} + a_k) \left(\ln \frac{2^{N_{r,k}+1} (2^{n_k-1} + a_k) V_{om} + \frac{2V_{FS}}{V_{om}}}{V_{om} (2^{n_k-1} + a_k)} - 1 \right), & V_{FS} > \frac{V_{om}}{2} (2^{n_k-1} + a_k) \end{cases} \quad (12)$$

$$C_{Lk} = \begin{cases} \frac{(2^{n_k-1} - 1 + a_k) C_{f,k}}{2^{n_k-1} + a_k} (1 + b_k) + (2^{n_{k+1}} - 2) C_{c,k+1} + 2^{n_{k+1}} C_{f,k+1}, & 1 \leq k \leq NS-2 \\ \frac{(2^{n_k-1} - 1 + a_k) C_{f,k}}{2^{n_k-1} + a_k} (1 + b_k) + (2^{n_{k+1}} - 1) C_{c,k+1}, & k = NS-1 \end{cases}$$

where the settling error is required less than 0.25LSB of the remaining resolution.

B. Thermal Noise

It can be observed from (12) that the smaller the capacitances are, the less power RA will consume. However, given the SNR, the minimum capacitance is constrained by

thermal noise and process. Process determines the minimum achievable capacitance that satisfies the matching requirements, which can't be optimized through systematic design. On the other hand, thermal noise mainly comes from RA and the on-resistances of switches. For stage k, the input-referred noise of the switched-capacitor RA with a structure like Fig.3 can be approximated as [11]

$$\overline{V_{n,k}^2} = \frac{KT}{\beta_k} \left(\frac{2}{C_{f,k}} + \frac{4}{3C_{L,k}} \right) \left(\frac{C_{f,k}}{C_{f,k} + C_{s,k}} \right)^2 = \frac{KT}{2^{n_k-1} \beta_k} \left(\frac{2}{C_{f,k}} + \frac{4N_{opamp}}{3C_{L,k}} \right), \quad (13)$$

where N_{opamp} is the noise factor dependent on the topology of RA. The total input-referred thermal noise of the converter is

$$\overline{V_{n,t}^2} = \overline{V_{n,1}^2} + \frac{\overline{V_{n,2}^2}}{G_1^2} + \frac{\overline{V_{n,3}^2}}{G_1^2 G_2^2} + \frac{\overline{V_{n,4}^2}}{G_1^2 G_2^2 G_3^2} + \dots + \frac{\overline{V_{n,NS-1}^2}}{\prod_{k=1}^{NS-2} G_k^2}. \quad (14)$$

Since the last stage doesn't need MDAC, the thermal noise is ignored here.

To guarantee the desired overall resolution, the thermal noise is required less than the quantization noise, i.e. for a N-bit ADC, the condition

$$\overline{V_{n,t}^2} \leq \frac{(2V_{FS})^2}{2^{2N} 12} \quad (15)$$

must be satisfied. Thus the resolution per stage and the capacitor sizes must be chosen carefully to satisfy the thermal noise requirements. Since the noise in later stages is suppressed by amplifiers in the proceeding stages, capacitor sizes can be scaled down to reduce power.

C. Capacitor Scaling

As said, capacitor sizes can be scaled down along the pipelined architecture since noise in later stages is suppressed by proceeding stages. Power is reduced in later stages due to reduced load capacitances but increased in front stages to compensate for the increased noise in later stages. Thus for a determined configuration, there is an optimum combination of the unit capacitance per stage which minimizes the power. In this paper genetic algorithm (GA) is adopted to solve this multi-variable optimization problem. GA is a kind of random search technologies used in computing to find exact or approximate solutions to optimization and search problems, which is inspired by Charles Darwin's theory about evolution. It has been utilized to optimize analog circuits in some published works [12][13]. Given some reasonable and necessary constraints, GA can find the solutions efficiently. Detailed description of GA is out of the scope of this paper.

Defining x_k as the unit capacitance ratio of the (k+1)th stage to the kth stage and (10) can be rewritten as

$$I_{RAk} \propto \begin{cases} 2 \frac{V_{om} C_{Lk}}{T_{clk}} (2^{n_k-1} + a_k) (N_{r,k} + 2) \ln 2, & V_{FS} \leq \frac{V_{om}}{2} (2^{n_k-1} + a_k), \\ 2 \frac{V_{om} C_{Lk}}{T_{clk}} (2^{n_k-1} + a_k) \left(\ln \frac{2^{N_{r,k}+1} (2^{n_k-1} + a_k) V_{om} + \frac{2V_{FS}}{V_{om}}}{V_{om} (2^{n_k-1} + a_k)} - 1 \right), & V_{FS} > \frac{V_{om}}{2} (2^{n_k-1} + a_k) \end{cases} \quad (16)$$

$$C_{Lk} = \begin{cases} \frac{(2^{n_k-1} - 1 + a_k)}{2^{n_k-1} + a_k} (1 + b_k) + 2^{n_{k+1}} x_k \prod_{j=1}^{k-1} x_j + (2^{n_{k+1}} - 2) C_{c,k+1}, & 1 \leq k \leq NS-2 \\ \frac{(2^{n_k-1} - 1 + a_k)}{2^{n_k-1} + a_k} (1 + b_k) C_{c_0} \prod_{j=1}^{k-1} x_j + (2^{n_{k+1}} - 1) C_{c,k+1}, & k = NS-1 \end{cases}$$

where C_0 is the unit capacitance of the first stage.

Considering two extreme situations, i.e. no scaling is used or each stage contributes equally to the total thermal noise, x_k is limited by

$$G_{k-1}^{-2} \leq x_k \leq 1. \quad (17)$$

Besides, the capacitances in each stage should not smaller than the minimum value C_{min} which is constrained by the matching accuracy requirements (dependent on DNL) and process, and should not larger than the acceptable value C_{max} set by the designers, i.e.

$$C_{min} \leq C_0 \prod_{j=1}^{k-1} x_j \leq C_{max} \quad 1 \leq k \leq NS - 1, \quad (18)$$

substituting (15) for $I_{RA,k}$ in (11), the optimization problem becomes:

Given a series of design parameters, find the optimum x and n under the constraints (13), (14), (15), (17) and (18), in order to minimize (1) and (16), where for a NS-stage pipeline ADC, $x = [C_0, x_1, x_2, x_3, \dots, x_{k-1}, x_{NS-2}]$ and $n = [n_1, n_2, n_3, \dots, n_{k-1}, n_{NS}]$.

The whole algorithm is realized in MATLAB as a part of the developed CAD tool.

D. The Front-end S/H

So far power consumed by the main conversion blocks has been analyzed. Actually, there is another important factor not covered yet. For better performance of ADC especially when the frequency of the sampling clock is very high, a dedicated input sample-and-hold (S/H) stage is required in the front end as shown in Fig.1. This stage introduces considerable power which is undesirable. Some methods has been proposed to remove the front-end S/H stage in relatively low-resolution low-speed context [9][10]. In this paper power is optimized with and without the front-end S/H stage. The flip-around architecture is chosen for the front-end S/H as adopted in [14].

V. OPTIMIZATION

A. Optimization Methodology

Clearly seen from previous analysis, in order to estimate the power consumption of a pipeline ADC, some parameters must be determined first, such as the overall resolution, the “speed-dependent factor”, the resolution distribution, the unit capacitance in each stage etc. For a given specification, the systematic optimization problem is to choose the resolution, the unit capacitance value and the current of RA for each stage to achieve the lowest power under the predefined constraints. As (1) and (16) show, the total current consumption has a complex relationship with the resolution distribution and the stage unit capacitances, thus it’s difficult to obtain the optimum configuration via qualitative analysis or derivative calculation. In this paper, the optimum configuration is obtained through computer-aided computation. By combining exhaustive search algorithms with GA to explore all the potential configurations, the resolution distribution and capacitor sizes are optimized simultaneously. Based on the equations

derived previously, the hybrid search algorithm is implemented with an efficient CAD tool, which is developed in MATLAB. Using this tool, the whole configuration space of the ADC determined by the overall resolution is explored for minimum power implementation in the five optimization conditions illustrated in Fig.4. The factors concerning above optimization considerations are investigated in the five conditions. This tool contains a configuration auto-generator and five processing sub-blocks selected by the optimization condition set by designers. As seen from Fig.4, in the first three blocks, i.e. *NSH_IA_NSC* (Without front-end S/H, Identical stage Accuracy requirements, Non-Scaling Capacitors), *NSH_DA_NSC* (Without front-end S/H, Different stage Accuracy requirements, Non-Scaling Capacitors), and *NSH_DA_SC* (Without front-end S/H, Different stage Accuracy requirements, Scaling Capacitors), the front-end S/H stage is not employed in the pipelined architecture. The last two blocks, *SH_DA_NSC* and *SH_DA_SC* is the same with *NSH_DA_NSC* and *SH_DA_NSC* respectively except adopting the front-end S/H stage. The input parameters for this tool are dependent on specifications and manufacture process, including N (the overall resolution), V_{FS} , V_{on} , N_{opamp} , C_{min} , C_{max} , C_c (the input capacitance of a single comparator), R , a (the vector of a_k 's), b (the vector of b_k 's), opt (optimization condition) and T_{CLK} . C_c and R are defined as vectors so that the input capacitance of a single comparator and the current ratio can be set independently in different substages.

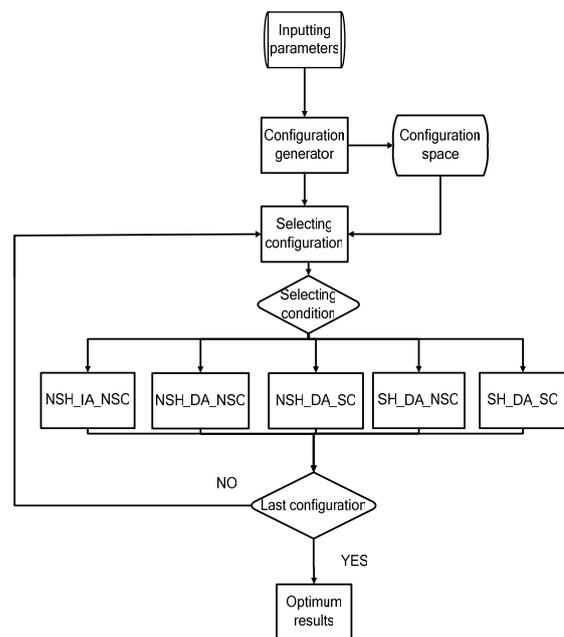


Fig.4 Flow chart of the proposed optimization methodology

B. Optimization Examples

Using the proposed approach, 10 to 15-bit, 100MS/s pipeline ADCs are explored in the five conditions. Note that the resolution per stage is hardly larger than 5 bits in practice design due to the comparator accuracy constraints [6]. Thus the resolution per stage can be 2, 3, 4 or 5 bits with one overlapping bit. The values of other parameters used in the automated design are shown in TABLE I.

TABLE I
Parameters used in the optimization

Parameter	Value	comments
V_{FS}	1V	Single-ended full-scale voltage
V_{on}	0.2V	Effective gate-driving voltage
N_{opamp}	1	Noise factor of the OTA
C_{min}	0.1pF	Minimum capacitance
C_{max}	25pF	Maximum capacitance
C_c	30fF	Input capacitance of comparator
R	0.05	Current ratio
a	0	Speed factor, the vector of a_k 's
b	0	Speed factor, the vector of b_k 's
T_{CLK}	10ns	Sampling clock period

Fig.5 illustrates the optimized total current consumption versus the overall resolution in different conditions. Without the front-end S/H, the minimum capacitance used here already satisfies the noise requirements for 10-12 bits. On the other hand the required capacitance is larger than the acceptable value for 15 bits with the front-end S/H. Thus the capacitor scaling is not done in such cases. It can be observed that the increasing rates of the current consumption are varied in the five optimization conditions, which means that the influence levels of the factors discussed in the optimization considerations are quite different. The effect of stage accuracy scaling down becomes insignificant with the increasing of resolution. As Fig.5 demonstrates, capacitor scaling is necessary when the front-end S/H is used; otherwise power consumption is increased sharply especially in high resolution cases. A comparison of the effects of different factors on power reducing is given in TABLE II.

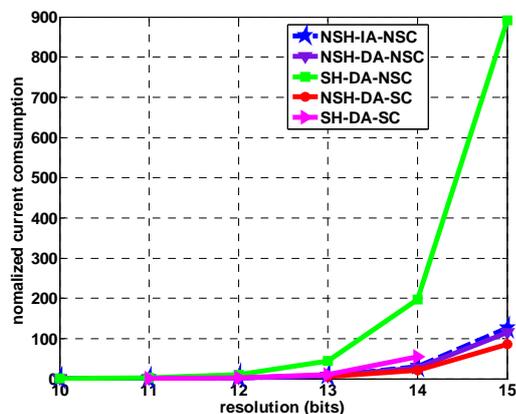


Fig.5 The optimized total current consumption versus the overall resolution in five optimization conditions

TABLE II
Power reducing percentage of different factors

Factor	Percentage
Stage accuracy	8%-20%
Capacitor scaling without S/H	18%-26%
Capacitor scaling with S/H	46%-78%

The optimum configuration is varied with the optimization conditions. TABLE III gives the optimum

configurations of 14 bits in five optimization conditions. From the power consumption point of view, it's desirable that increasing the resolutions of the first and the last stages while resolving 2 bits in other stages. Fig.6 gives a comparison of the stage current between the optimized and the traditional 1.5-bit/stage configurations of 14 bits in the optimization conditions of *NSH_DA_SC* and *SH_DA_SC* (with one overlapping bit, the effective resolution of 2-bit/satage is 1.5-bit/stage.). As it shows, if the resolution of the first stage is properly chosen, the power consumption of the following stages can be reduced greatly while only a little power may be increased in the first stage. On the other hand, the number of stages will decrease by resolving more bits in the last stage which adds little load capacitances to the proceeding stage, thus the total power is reduced. The result is supported by [14], which accords with the general architecture described in this paper. It also can be observed that the current consumption is dominated by the front stages. Fig.7 shows the comparison of the stage unit capacitance corresponding to Fig.6. As seen from Fig.6-7, the front-end input S/H introduces considerable power and area in the front stages. Fig.7 shows that the capacitor scaling is stopped when the minimum capacitance is reached. It can be seen that the capacitor sizes are greatly reduced in the optimized configurations compared with the traditional ones.

To illustrate the effect of resolution distribution on power optimization, Fig.8 gives a comparison of the total current consumption of some representative configurations of 14 bits in the optimization conditions of *NSH_DA_SC*. It can be seen that the configuration of 4-2-2-2-2-2-2-2-3 consumes the minimum power.

TABLE III
The optimum configurations of 14 bits in five optimization conditions (with one overlapping bit)

Optimization conditions	Optimum configuration
<i>NSH_IA_NSC</i>	[5 2 2 2 2 2 5]
<i>NSH_DA_NSC</i>	[4 2 2 2 2 2 2 5]
<i>NSH_DA_SC</i>	[4 2 2 2 2 2 2 2 3]
<i>SH_DA_NSC</i>	[3 2 2 2 2 2 2 2 5]
<i>SH_DA_SC</i>	[4 2 2 2 2 2 2 2 3]

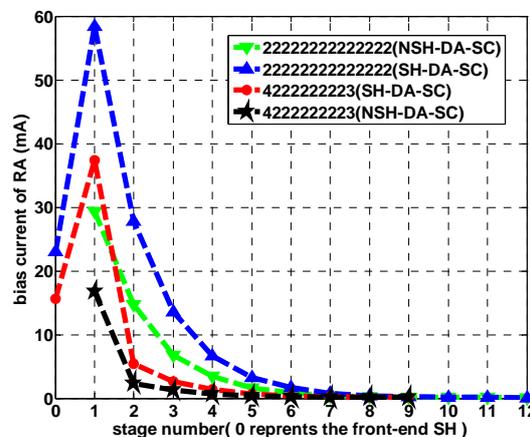


Fig.6 Comparison of bias current of RA between the optimized and 1.5-bit/stage configurations of 14 bits (in *NSH_DA_SC* and *SH_DA_SC*)

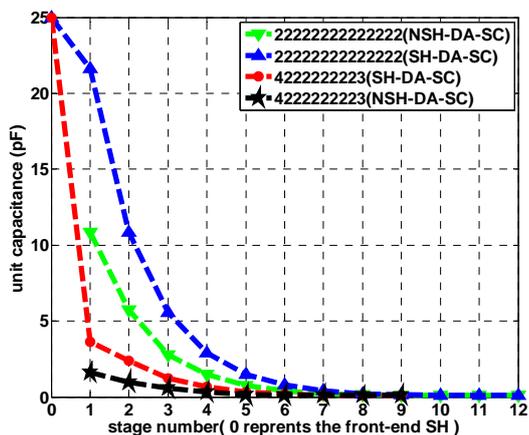


Fig.7 Comparison of stage unit capacitance between the optimized and 1.5-bit/stage configurations of 14 bits (in *NSH_DA_SC* and *SH_DA_SC*)

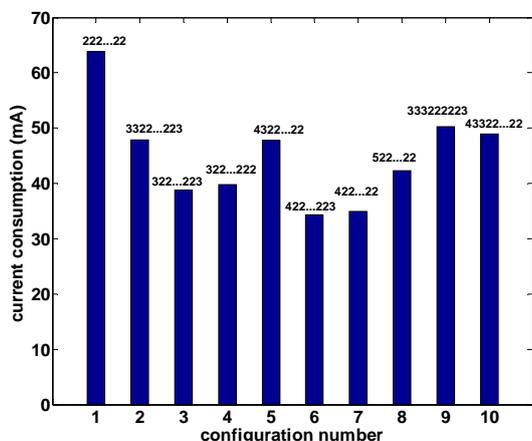


Fig.8 Total current consumption comparison of different configurations of 14-bit pipeline ADC in *NSH_DA_SC*

VI. CONCLUSIONS

By analyzing the power sources and optimization considerations of a switched-capacitor pipeline ADC, an optimization methodology is proposed for the systematic automation design. The main factors related to reducing power are investigated using a developed CAD tool, in which optimization is constrained by the input parameters dependent on the specification and manufacture process of the ADC. 10 to 15-bit ADCs are explored to get some instructive design rules and the optimization results of a 14-bit, 100MS/s pipeline ADC are shown in detail.

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