

# Analysis of Variance with Weibull Data

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**Abstract**—In statistical data analysis by analysis of variance, the usual basic assumptions are that the model is additive and the errors are randomly, independently, and normally distributed about zero mean and constant variance. For analyzing data which do not match the assumptions of the conventional method of analysis, we have two choices. We may transform the data to fit the assumptions, or we may develop new methods of analysis with assumptions which fit the original data. If we can find a satisfactory transformation, it will almost always be easier to use it rather than to develop a new method of analysis. In analysis of variance with Weibull data, the data should first be transformed to fit all the assumptions required. The well-known Box-Cox transformation can use to get the normality but cannot transform the observations that equal zero. In the sets of Weibull data, the observations may be zero. To cope this problem, an alternative transformation is proposed. When the transformed data have met the required assumptions of normality and homogeneity of variances, we then can apply the analysis of variance to test the equality of the population means or the treatment effects of the original Weibull populations. Moreover, numerical studies of the powers of the tests obtained from ANOVA of the transformed data are also given.

**Keywords**—Weibull Data, The Box-Cox transformation, The alternative transformation

## I. INTRODUCTION

In the analysis of variance (ANOVA) the usual basic assumptions are that the model is additive and the errors are randomly, independently, and normally distributed about zero mean and equal variances. With some specific sets of data, the basic assumptions are not satisfied so analysis of variance cannot be applied appropriately. Tukey [1] suggested that in analyzing data which do not match the assumptions of the conventional method of analysis, we have two alternative ways to go about. We may transform the data to fit the assumptions, or we may develop some new methods of analysis with assumptions fitting the original data. If we can find a satisfactory transformation, it will almost always be easier to use the conventional method of analysis rather than to develop a new one. Montgomery [2] suggested that transformations are used for three purposes, stabilizing response variance, making the distribution of the response variable closer to the normal distribution, and improving the fit of model to the data. Choosing an appropriate

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transformation depends on the probability distribution of the sample data. For example, the square root transformation is used for Poisson data and the logarithmic transformation is used for lognormal data. Moreover, we can use the relationship between the standard deviation and the mean for stabilizing variance. Furthermore, we can transform the data by using a family of transformations studied for a long time. Many authors have studied the transformations of the data to meet the requirements of the analysis of variance [3]- [6]. The Box-Cox transformation for ANOVA is in the form

$$Y_{ij} = \begin{cases} \frac{X_{ij}^\lambda - 1}{\lambda} & , \lambda \neq 0 \\ \ln X_{ij} & , \lambda = 0 \end{cases} \text{ for } x_{ij} > 0 \quad (1)$$

where  $X_{ij}$  is a random variable in the  $j$  th trial from the  $i$  th distribution,

$Y_{ij}$  the transformed variable of  $X_{ij}$ , and

$\lambda$  a transformation parameter.

It is often used to transform the data to fulfill the requirements but it might not be satisfactory in some cases. Doksum and Wang [7] indicated that the Box-Cox transformation should be used with caution in some cases such as failure time and survival data. John and Draper [6] showed that the Box-Cox transformation was not satisfactory even when the best value of transformation parameter have been chosen. Moreover, the condition of observation is that the value of it is greater than zero. In the sets of Weibull data, the some observations may be zero. In order to cope with this problem, the alternative transformation is proposed. In this paper, the two parameter Weibull distribution is investigated.

## II. THE WEIBULL DISTRIBUTION

The Weibull distribution is a continuous probability distribution. It is named after Waloddi Weibull who described it in detail in 1951. The probability density function of a two parameter Weibull random variable  $X$  is

$$f(x) = \begin{cases} \frac{\alpha}{\beta} \left(\frac{x}{\beta}\right)^{\alpha-1} e^{-\left(\frac{x}{\beta}\right)^\alpha} & , x \geq 0; \alpha, \beta > 0 \\ 0 & , x < 0 \end{cases} \quad (2)$$

where  $\alpha$  is the shape parameter and  $\beta$  is the scale parameter.

The mean is  $\beta \cdot \Gamma\left(\frac{1}{\alpha} + 1\right)$ . It's useful in many fields such as survival analysis, extreme value theory, weather forecasting, reliability engineering and failure analysis. Moreover, it is used to describe wind speed distribution, the particle size distribution, and so on. Furthermore, it is related to the other probability distribution such as the exponential distribution when  $\alpha=1$  [8]. An alternative test procedure for testing the equality of scale parameters of k Weibull populations with a common shape based on sample quantiles was presented and the power of this procedure was shown to be quite good numerically in several situations [9].

### III. AN ALTERNATIVE TRANSFORMATION

A transformation for any sets of Weibull data to normality with equal variances proposed here is in the form

$$Y_{ij} = \begin{cases} \frac{[X_{ij} + 0.01c_i]^\lambda - 1}{\lambda} & , \lambda \neq 0 \\ \ln[X_{ij} + 0.01c_i] & , \lambda = 0 \end{cases} \quad (3)$$

where  $X_{ij}$  is a random variable in the j th trial from the i th

- Weibull distribution,
- $Y_{ij}$  the transformed variable of  $X_{ij}$ ,
- $c_i$  the range of the value of  $X_{ij}$  from the i th Weibull distribution, and
- $\lambda$  a transformation parameter.

The likelihood function in relation to the observations is given by

$$L(\mu_i, \sigma^2 | x_{ij}) = \frac{1}{(2\pi\sigma^2)^{n/2}} \exp\left\{-\frac{1}{2\sigma^2} \sum_{i=1}^k \sum_{j=1}^{n_i} \left[\frac{[X_{ij} + 0.01c_i]^\lambda - 1}{\lambda} - \mu_i\right]^2\right\} J(\lambda; x), \quad (4)$$

$$\begin{aligned} \text{where } J(y; x) &= \prod_{i=1}^k \prod_{j=1}^{n_i} \left| \frac{\partial y_{ij}}{\partial x_{ij}} \right| \\ &= \prod_{i=1}^k \prod_{j=1}^{n_i} \left| \frac{\partial}{\partial x_{ij}} \left[ \frac{[X_{ij} + 0.01c_i]^\lambda - 1}{\lambda} \right] \right| \\ &= \prod_{i=1}^k \prod_{j=1}^{n_i} [X_{ij} + 0.01c_i]^{\lambda-1}. \end{aligned}$$

For a fixed  $\lambda$ , the MLE's for  $\mu_i$  and  $\sigma^2$  are

$$\hat{\mu}_i = \frac{1}{n_i} \sum_{j=1}^{n_i} \frac{[X_{ij} + 0.01c_i]^\lambda - 1}{\lambda} \quad (5)$$

and

$$\hat{\sigma}^2 = \frac{1}{n} \sum_{i=1}^k \sum_{j=1}^{n_i} \left\{ \frac{[X_{ij} + 0.01c_i]^\lambda - 1}{\lambda} - \frac{1}{n_i} \sum_{j=1}^{n_i} \left( \frac{[X_{ij} + 0.01c_i]^\lambda - 1}{\lambda} \right) \right\}^2. \quad (6)$$

Substitute the values of  $\hat{\mu}_i$  and  $\hat{\sigma}^2$  into the likelihood equation (4). Thus for fixed  $\lambda$ , except for a constant, the maximized log likelihood is

$$\begin{aligned} f(\lambda) &= \ln L(\lambda | x_{ij}) = \\ &= -\frac{n}{2} \ln \left\{ \frac{1}{n} \sum_{i=1}^k \sum_{j=1}^{n_i} \left[ \frac{[X_{ij} + 0.01c_i]^\lambda - 1}{\lambda} - \frac{1}{n_i} \sum_{j=1}^{n_i} \left[ \frac{[X_{ij} + 0.01c_i]^\lambda - 1}{\lambda} \right] \right\}^2 \right\} \\ &+ (\lambda - 1) \sum_{i=1}^k \sum_{j=1}^{n_i} \ln[X_{ij} + 0.01c_i] \end{aligned} \quad (7)$$

Hence,

$$\begin{aligned} \frac{d \ln L(\lambda)}{d \lambda} &= \\ &= \frac{-n \left[ \sum_{i=1}^k \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^{2\lambda} \ln[X_{ij} + 0.01c_i] \right]}{\sum_{i=1}^k \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^{2\lambda} - \sum_{i=1}^k \frac{1}{n_i} \left( \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^\lambda \right)^2} + \\ &= \frac{n \left[ \sum_{i=1}^k \frac{1}{n_i} \left( \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^\lambda \right) \left( \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^\lambda \ln[X_{ij} + 0.01c_i] \right) \right]}{\sum_{i=1}^k \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^{2\lambda} - \sum_{i=1}^k \frac{1}{n_i} \left( \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^\lambda \right)^2} \\ &+ \frac{n}{\lambda} + \sum_{i=1}^k \sum_{j=1}^{n_i} \ln[X_{ij} + 0.01c_i] \end{aligned} \quad (8)$$

The maximum likelihood estimate of  $\lambda$  is obtained by solving the likelihood equation

$$\begin{aligned} &= \frac{-n \left[ \sum_{i=1}^k \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^{2\lambda} \ln[X_{ij} + 0.01c_i] \right]}{\sum_{i=1}^k \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^{2\lambda} - \sum_{i=1}^k \frac{1}{n_i} \left( \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^\lambda \right)^2} + \\ &= \frac{n \left[ \sum_{i=1}^k \frac{1}{n_i} \left( \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^\lambda \right) \left( \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^\lambda \ln[X_{ij} + 0.01c_i] \right) \right]}{\sum_{i=1}^k \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^{2\lambda} - \sum_{i=1}^k \frac{1}{n_i} \left( \sum_{j=1}^{n_i} [X_{ij} + 0.01c_i]^\lambda \right)^2} \\ &+ \frac{n}{\lambda} + \sum_{i=1}^k \sum_{j=1}^{n_i} \ln[X_{ij} + 0.01c_i] = 0 \end{aligned} \quad (9)$$

Since  $\lambda$  appears on the exponent of the observations, it is considered to be too complicated for solving it. The maximized log likelihood function is a unimodal function so the value of the transformation parameter is obtained when the slope of the curvature of the maximized log likelihood function is nearly zero [3]. Hence we can also use the numerical method such as bisection for finding the suitable value of  $\lambda$ .

### IV. AN EXAMPLE

For the purpose of illustrating the examples, only three Weibull populations, each of size 4,000, are generated with shape parameters and scale parameters as follows. The shape parameter of the first population is 0.5 and the scale parameter is 2,000. With the second population, the shape parameter is

0.8 and the scale parameter is 2,500. The shape parameter of the third population is 0.3 and the scale parameter is 2,800. Supposing that three random samples of size 20 are taken from each Weibull population, the sample data are shown in Table I.

TABLE I  
THREE RANDOM SAMPLES OF SIZE 20  
TAKEN FROM EACH OF THREE WEIBULL POPULATIONS

Sample 1	Sample 2	Sample 3
2579.6908	84.7686	6401.1384
314.3274	3140.9761	418.4721
120.0458	1259.3663	4874.6619
.0029	2278.2005	223.6741
8.7890	1989.6294	5990.1773
1857.7515	234.6199	1002.8734
2085.7657	10786.7084	4122.3392
22323.0335	489.2421	337.8618
54.2117	2655.1945	2558.4037
4.8736	433.0990	1759.7356
38.1645	1345.7827	6278.4611
755.5777	9445.8736	652.5073
2776.6114	2157.3488	1520.4843
1216.0706	2437.9362	2438.7121
6019.3549	1477.3830	23400.6656
145.8246	74.1967	49360.0986
2843.5990	1075.5533	159.2248
300.3641	7269.5212	1976.0678
4849.4784	1355.8477	16995.8851
54.2117	1890.8892	8836.0844

The Normal P-P plot for each sample is presented in Fig. 1-3. The results show that each sample of data is non-normal.

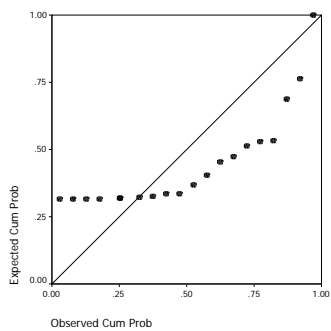


Fig. 1 Normal P-P plot of data from Sample 1

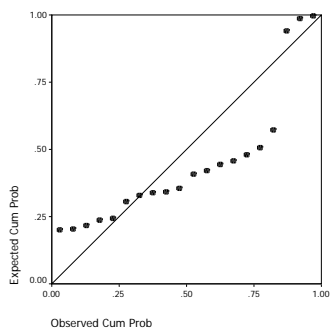


Fig. 2 Normal P-P plot of data from Sample 2

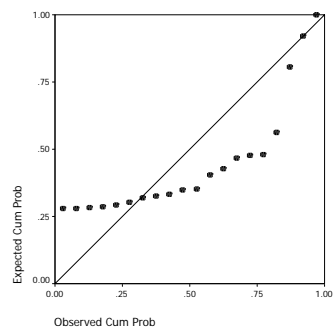


Fig. 3 Normal P-P plot of data from Sample 3

The Weibull P-P plot for each sample is presented in Fig. 4-6. The results show that each sample of data is Weibull.

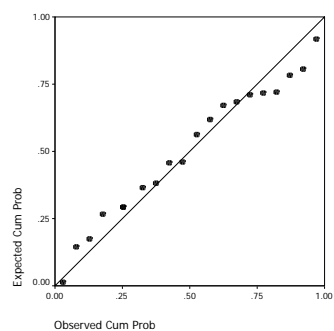


Fig. 4 Weibull P-P plot of data from Sample 1

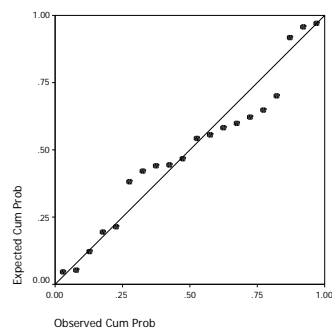


Fig. 5 Weibull P-P plot of data from Sample 2

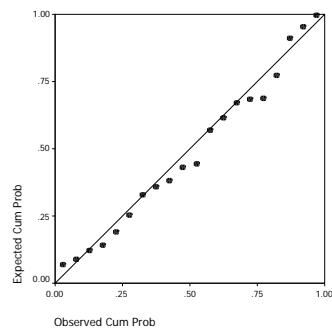


Fig. 6 Weibull P-P plot of data from Sample 3

The value of transformation parameter is  $\lambda = -0.069318$  by the bisection method.

Hence, the transformation for this Weibull data set is

$$Y_{ij} = \frac{[X_{ij} + 0.01c_i]^{-0.069318} - 1}{-0.069318} \quad (10)$$

The transformed data are shown in Table II.

TABLE II  
THE TRANSFORMED DATA

Sample 1	Sample 2	Sample 3
6.1053	4.4056	6.6085
5.0962	6.1899	5.4308
4.8015	5.6805	6.4717
4.5101	6.0118	5.2794
4.5366	5.9362	6.5751
5.9318	4.7986	5.7347
5.9928	6.8526	6.3880
7.2250	5.1631	5.3728
4.6584	6.0969	6.1540
4.5250	5.0994	5.9781
4.6180	5.7176	6.5988
5.4758	6.7834	5.5723
6.1444	5.9814	5.9120
5.7119	6.0495	6.1310
6.5546	5.7697	7.2539
4.8497	4.3662	7.6104
6.1571	5.5924	5.2194
5.0791	6.6452	6.0316
6.4406	5.7217	7.0971
4.6584	5.9078	6.7707

In general, the usual basic assumptions, normality in each group of data and homogeneity of variances, should be validated before ANOVA is applied and so these assumptions should be tested. The normal P-P plot for each sample of transformed data is presented in Fig 7-9. The results show that each sample of transformed data is normal.

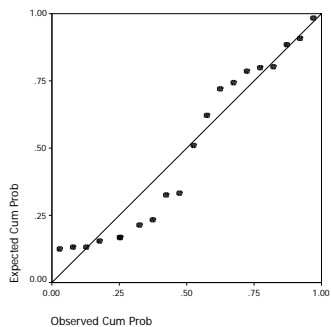


Fig. 7 Normal P-P plot of transformed data from Sample 1

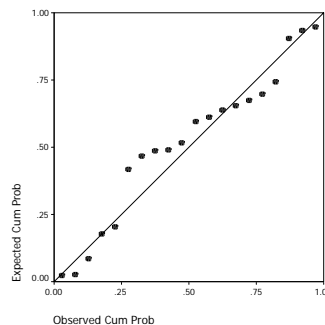


Fig. 8 Normal P-P plot of transformed data from Sample 2

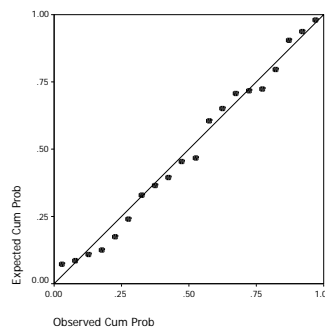


Fig. 9 Normal P-P plot of transformed data from Sample 3

The Levene statistic  $F_L^*$  of transformed data is 1.571. For significance level  $\alpha = 0.05$ ,  $F_{0.05,2,57} = 3.15$ . Since

$F_L^* = 1.571 < 3.15$ , They have a constant variance. The ANOVA assumptions of the transformed data are checked and are valid. Subsequently the transformed data are used to test the equality of the population means using ANOVA. The results are shown in Table III.

TABLE III  
ANOVA TABLE FOR  $H_0: \mu_1 = \mu_2 = \mu_3$

Source of Variation	df	Sum of Squares	Mean Square	F-ratio
Between treatment	2	5.830	2.915	5.418
Within treatment	57	30.684	0.538	
Total	59	36.514		

The F test statistic,  $F = 5.418$ , and  $F_{0.05,2,57} = 3.15$ . Since  $F = 5.418 > 3.15$ , there is a significant difference in at least one pair among the three population means.

### V. A NUMERICAL STUDY

In order to attain the most effective use of the proposed transformation, we set the values of parameters and the significant value as follows:

- 1)  $k$  = number of the populations = 3,
- 2)  $n_i$  = sample size from the  $i$  th Weibull population = 10, 20, 30, 50,
- 3)  $\beta_i$  = scale parameter of the  $i$  th Weibull population

- is between 1000 and 4000,
- 4)  $\alpha_i$  = shape parameter of the  $i$  th Weibull population is between 1 and 1.5,
- 5) Significant level = 0.05.

The Weibull populations of size  $N_i = 4,000$  ( $i = 1, 2, 3$ ) are generated for different values of parameters  $\alpha_i, \beta_i$  shown in Table IV.

TABLE IV  
THE VALUES OF PARAMETERS  $\alpha_i$  AND  $\beta_i$

No.	Values of Parameters $\alpha_i$ and $\beta_i$
1	$\alpha_1 = 1.5, \alpha_2 = 1.5, \alpha_3 = 1.5, \beta_1 = 1000, \beta_2 = 1000, \beta_3 = 1000$
2	$\alpha_1 = 1.5, \alpha_2 = 1.5, \alpha_3 = 1.5, \beta_1 = 1000, \beta_2 = 1500, \beta_3 = 2000$
3	$\alpha_1 = 1.5, \alpha_2 = 1.5, \alpha_3 = 1.5, \beta_1 = 1000, \beta_2 = 2000, \beta_3 = 3000$
4	$\alpha_1 = 1.5, \alpha_2 = 1.5, \alpha_3 = 1.5, \beta_1 = 1000, \beta_2 = 2000, \beta_3 = 4000$
5	$\alpha_1 = 1.0, \alpha_2 = 1.2, \alpha_3 = 1.5, \beta_1 = 1000, \beta_2 = 1000, \beta_3 = 1000$
6	$\alpha_1 = 1.0, \alpha_2 = 1.2, \alpha_3 = 1.5, \beta_1 = 1000, \beta_2 = 1500, \beta_3 = 2000$
7	$\alpha_1 = 1.0, \alpha_2 = 1.2, \alpha_3 = 1.5, \beta_1 = 1000, \beta_2 = 2000, \beta_3 = 3000$
8	$\alpha_1 = 1.0, \alpha_2 = 1.2, \alpha_3 = 1.5, \beta_1 = 1000, \beta_2 = 2000, \beta_3 = 4000$

From a Weibull( $\alpha_i, \beta_i$ ), 1,000 random samples, each of size  $n_i$ , are drawn. Then we transform each set of the sample data to normality by the proposed transformation. The differences among the population means are measured by the coefficient of variation (C.V.) shown in Table V.

TABLE V  
THE COEFFICIENT OF VARIATION AMONG THE POPULATION MEANS

No.	$\mu_1$	$\mu_2$	$\mu_3$	C.V.(%)
1	902.7453	902.7453	902.7453	0.00
2	902.7453	1354.1179	1805.4906	33.33
3	902.7453	1805.4906	2708.2359	50.00
4	902.7453	1805.4906	3610.9812	64.47
5	1000.0000	940.6559	902.7403	5.17
6	1000.0000	1410.984	1805.4906	28.66
7	1000.0000	1881.3117	2708.2359	45.85
8	1000.0000	1881.3117	3610.9812	61.38

#### A. Check Validity of Assumption

The results of the goodness-of-fit tests and the tests of homogeneity of variances with 1,000 replicated samples of various sizes are shown in Table VI to Table IX.

TABLE VI  
AVERAGES OF THE P-VALUES FOR K-S TEST OF NORMALITY, AND OF THE P-VALUES FOR THE LEVENE TEST USING DATA TRANSFORMED BY THE ALTERNATIVE TRANSFORMATION WITH  $n_i = 10$

No.	Averages of the p-Values for K-S Test of Transformed Data			Averages of the p-Values for the Levene Test
1	0.815935	0.836797	0.832448	0.512381
2	0.833253	0.830454	0.830982	0.500592
3	0.807439	0.812730	0.832753	0.505986
4	0.818064	0.809636	0.821178	0.517538
5	0.837132	0.840045	0.822093	0.464288
6	0.833911	0.832420	0.823324	0.487294
7	0.842745	0.833669	0.803619	0.571945
8	0.826983	0.828171	0.815086	0.584423

TABLE VII  
AVERAGES OF THE P-VALUES FOR K-S TEST OF NORMALITY, AND OF THE P-VALUES FOR THE LEVENE TEST USING DATA TRANSFORMED BY THE ALTERNATIVE TRANSFORMATION WITH  $n_i = 30$

No.	Averages of the p-Values for K-S Test of Transformed Data			Averages of the p-Values for the Levene Test
1	0.701827	0.702871	0.767305	0.496945
2	0.681334	0.642862	0.655129	0.374862
3	0.633572	0.611771	0.571767	0.328161
4	0.525433	0.523030	0.512390	0.245224
5	0.761650	0.753825	0.638876	0.289726
6	0.744558	0.772147	0.629379	0.408814
7	0.745982	0.684544	0.566321	0.566636
8	0.740399	0.700717	0.592849	0.518817

TABLE VIII  
AVERAGES OF THE P-VALUES FOR K-S TEST OF NORMALITY, AND OF THE P-VALUES FOR THE LEVENE TEST USING DATA TRANSFORMED BY THE ALTERNATIVE TRANSFORMATION WITH  $n_i = 50$

No.	Averages of the p-Values for K-S Test of Transformed Data			Averages of the p-Values for the Levene Test
1	0.596132	0.541692	0.633408	0.511615
2	0.573105	0.458770	0.504397	0.282900
3	0.487750	0.422268	0.346918	0.211742
4	0.442299	0.331097	0.366252	0.196322
5	0.652811	0.661944	0.432919	0.203807
6	0.672854	0.686797	0.413016	0.371272
7	0.648873	0.521054	0.346788	0.524520
8	0.620238	0.522692	0.355206	0.512107

TABLE IX

AVERAGES OF THE P-VALUES FOR K-S TEST OF NORMALITY, AND OF THE P-VALUES FOR THE LEVENE TEST USING DATA TRANSFORMED BY THE ALTERNATIVE TRANSFORMATION WITH  $n_1 = 10, n_2 = 20, n_3 = 30$

No.	Averages of the p-Values for K-S Test of Transformed Data			Averages of the p-Values for the Levene Test
1	0.835954	0.796768	0.783582	0.492555
2	0.829312	0.779097	0.705641	0.432498
3	0.839868	0.731671	0.614819	0.385555
4	0.806368	0.695800	0.526457	0.336836
5	0.822588	0.807346	0.670332	0.356439
6	0.820560	0.810929	0.647131	0.489342
7	0.807925	0.780921	0.622750	0.543743
8	0.828503	0.772286	0.611646	0.530562

TABLE X

POWERS OF THE ANOVA TESTS OF EQUALITY OF MEANS USING TRANSFORMED DATA

No.	Power of the ANOVA Test			
	$n_1 = n_2 = n_3 = 10$	$n_1 = n_2 = n_3 = 30$	$n_1 = n_2 = n_3 = 50$	$n_1 = 10, n_2 = 20, n_3 = 30$
1	0.047946	0.051030	0.053016	0.048728
2	0.286518	0.669822	0.816144	0.319087
3	0.584186	0.917247	0.979087	0.670549
4	0.769037	0.983201	0.999780	0.866752
5	0.063552	0.067198	0.077095	0.070527
6	0.470168	0.811293	0.918057	0.625139
7	0.626333	0.899473	0.969276	0.710698
8	0.816969	0.981594	0.998056	0.879196

We have seen that, all sets of the Weibull data transformed by the alternative transformation can be checked by the K-S test and for homogeneity of variances by the Levene test. Furthermore, they always meet all the required assumptions for ANOVA.

B. Powers of the ANOVA Test

We transform each set of the sample data to normality and homogeneity of variances by proposed alternative transformation. Then the transformed data sets are used to test the equality of the population means by ANOVA. The power of the F-test as obtained from ANOVA given by Patnaik [10] is

$$\beta(\mu_1, \dots, \mu_k) = \int_{F_{\alpha}}^{\infty} p(F') dF' = \int_{F_{\alpha}}^{\infty} \frac{e^{-\frac{1}{2} \sum_{i=1}^k \frac{n_i(\mu_i - \mu)^2}{\sigma^2}} \left( \frac{1}{2} \sum_{i=1}^k \frac{n_i(\mu_i - \mu)^2}{\sigma^2} \right)^t}{t! B\left(\frac{1}{2}(k-1) + t, \frac{1}{2}(n-k)\right)} \int_{F_{\alpha}}^{\infty} \left( \frac{(k-1)}{(n-k)} \right)^{\frac{1}{2}(k-1)+t} F'^{\frac{1}{2}(k-1)+t} \left( 1 + \frac{(k-1)}{(n-k)} F' \right)^{-\frac{1}{2}(n-1)-t} dF' \quad (11)$$

where  $\mu_i = \frac{1}{n_i} \sum_{j=1}^{n_i} y_{ij}$ ,  $\mu = \frac{1}{n} \sum_{i=1}^k \sum_{j=1}^{n_i} y_{ij}$ , and  $\sigma^2 = \frac{1}{n} \sum_{i=1}^k \sum_{j=1}^{n_i} (y_{ij} - \mu)^2$ .

The results of the power of the ANOVA tests with 1,000 replicated samples of various sizes are shown in Table X.

We see that the power of the ANOVA test increases as  $n_i$  increases. Furthermore, when the differences among the population means are larger, higher powers of the tests are obtained.

VI. CONCLUSION

The alternative transformation as proposed in this paper is applied to transform Weibull data to Normal data with constant variance. The numerical results indicated that the Weibull data sets transformed by the alternative transformation always meet the assumptions required for the application of ANOVA. The power of the test depends on the sample sizes, and also on the shape and scale parameters of the populations.

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