

# HC12: Efficient Method in Optimal PID Tuning

R. Matousek, *Member, IAENG*, P. Minar, S. Lang and P. Pivonka

**Abstract**— The concept of PID controllers (proportional integral derivative) belongs to the most frequently used principles of controlling in industrial and non-industrial applications. The process of setting of PID controller can be determined as optimization task. Requiring optimal settings of PID controller we can specify more goals of optimization which are often contradictory. Optimal setting of PID controller is generally task of nonlinear mathematic optimization which is furthermore done on top of dynamic system. In this paper shall be shown multi-criterion optimization of PID controller setting of two systems using soft computing optimization method HC12. To be correct the solution shall be compared with classic method of nonlinear optimization based on Nelder-Mead method and also shall be shown solution of PID controller using classic methods Zigler Nichols and Modulus Optimum.

**Index Terms**—HC12, PID, Optimal Control Design, PID Tuning, Magnetic Levitation System

## I. INTRODUCTION

EVOLUTIONARY algorithms or generally various soft-computing methods provide very robust tools usable in tasks of mathematical optimization. In this paper shall be presented relatively new optimization method denoted as HC12 [1], and [2]. HC12 algorithm is Soft Computing optimization method, capable of solving not-differentiable, nonlinear and multi-modal objective functions. As optimization task the optimal setting of PID controller for two dynamic systems has been chosen. From the point of view of optimization it is a nontrivial task of setting the optimum parameters of dynamic system. In general it is a task nonlinear and multi-criterion. From point of view of evolutionary algorithms (generally optimization soft-computing algorithms) this type of task can be viewed as challenge which solution has very practical implications [5], [6], and [7]. Apart from automation where PID controllers have very wide tradition it is a new approach which can support or compete with present methods of controller setting.

PID controller can be viewed as common tool usable for controlling of industrial and non-industrial processes. Controller can be used to control velocity, revolutions, temperature, etc. At present time because of major usage of

digital technology it is used mainly the digital variant of PID controller. Commonly the PID algorithm is in the process of control implemented using PLCs (Programmable Logic Controllers), DCS (Distributed Control System) or single loop or stand alone controllers. The PID principle is also the basic for many advances control strategies.

In this paper a novel optimal PID controller tuning approach based on the HC12 is proposed. The optimal PID parameters design are transformed into corresponding optimization problem. Of course for optimization can be used other various soft computing methods such as Differential Evolution (DE), Simulated Annealing (SA), Genetic Algorithms (GA) and many more [3], [8] etc.

Presented results and implementation of algorithms have been realized using the tools of Matlab/Simulink environment and Java for implementation of optimization solvers.

## II. PID CONTROLLER

The theory of control deals with methods which leads to change of behavior of controlled dynamic system (further only system). The desired output of a system is called the reference or set point. When one or more outputs of the system need to follow a certain reference over time then a controller modifies the inputs of system to obtain the desired value on the output of the system, Fig. 1.

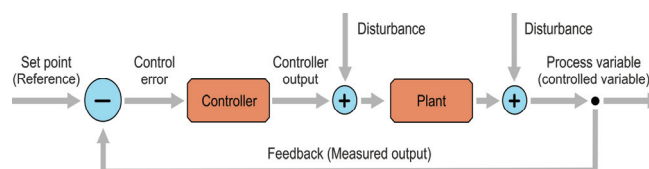


Fig. 1. The general concept of the negative feedback loop to control the dynamic behaviour of the system with description of the major parts.

The PID controller has three separate constant parameters: Proportional (P), Integral (I) and Derivative (D). It can be said the P depends on present error, I on accumulation of past errors and D is prediction of future errors based on rate of change. The PID controller calculates an error value as the difference between a measured process variable and a desired set point. The controller attempts to minimize the control error by adjusting the process controller outputs.

After corrective action from the controller the system should reach point of stability as the result. Stability means the set point is being held on the output without oscillating around it. Description of controller is provided in forms of formulae or algorithms. Basic block diagram of PID controller is based on parallel circuit, Fig. 2. The proportional, integral, and derivative terms are summed to calculate the output of the PID controller.

Manuscript received August 3, 2011; Revised version received August 20, 2011. This work was supported by the research projects of MSM 0021630529 "Intelligent Systems in Automation", GACR No.: 102/091668 "Control Design Evolutionary Approach", and IGA FSI-S-11-31 "Application of Artificial Intelligence".

All authors are from Brno University of Technology, Faculty of Mechanical Engineering, Dept. of Applied Computer Science, Technicka 2896/2, 61669 Brno, Czech Republic, corresponding author have e-mail matousek@fme.vutbr.cz.

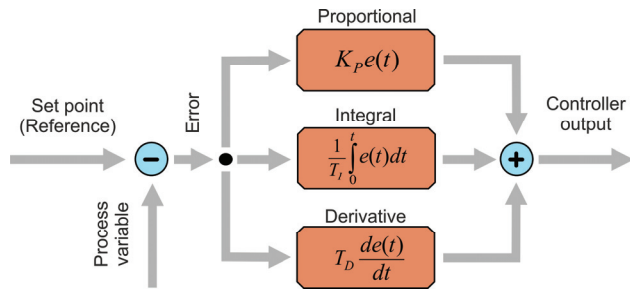


Fig. 2. The block diagram of the PID controller.

Defining  $u(t)$  as the controller output, the general form of the PID algorithm is:

$$u(t) = K_p e(t) + \frac{1}{T_i} \int_0^t e(t) dt + T_D \frac{de(t)}{dt} \quad (1)$$

where constant  $K_p$  is gain and  $T_i$  resp.  $T_D$  are integrative resp. derivative time constants.

In our case we have used for testing the simplified variant of PID controller given by equation (2). Mutual conversion of controller's constants  $K_I$ ,  $K_D$ ,  $T_I$  and  $T_D$  from (1) and (2) is obvious. Other advanced forms of PID controllers with better real properties can be found in [4].

$$u(t) = K_p \left[ e(t) + K_I \int_0^t e(y) dt + K_D \frac{de(t)}{dt} \right] \quad (2)$$

Tuning a control loop is the adjustment of its control parameters (gain/proportional band, integral gain/reset, derivative gain/rate) to the optimum values for the desired control response. Designing and tuning a proportional-integral-derivative (PID) controller appears to be conceptually intuitive, but can be hard in practice [6], if multiple (and often conflicting) objectives such as short transient and high stability are to be achieved. There are several methods for tuning a PID loop. In our paper we will designate the found parameters as in (2), i.e.  $\{K_p, K_I, K_D\}$ .

In order to solve optimal setting of controller's parameters we will use reformulation of the problem. Optimal solution will be searched for by HC12 algorithm as optimum of given objective function. However for comparison there are used common methods for controller parameters tuning, i.e. empirical method Ziegler-Nichols (Ziegler, Nichols 1947) and Modulus Optimum method [9]. Of course many other PID controller tuning methods exist which consider desired properties of control loop.

#### A. Ziegler-Nichols Tuning Method

Ziegler-Nichols (ZN) tuning rule was the first such effort to provide a practical approach to tune a PID controller. According to the rule, a PID controller is tuned by firstly setting it to the P-only mode but adjusting the gain to make the control system in continuous oscillation. The corresponding gain is referred to as the ultimate gain  $K_u$  and the oscillation period is termed as the ultimate period  $P_u$ .

The key step of the Ziegler-Nichols tuning approach is to determine the ultimate gain and period. Then, the PID controller parameters are determined from  $K_u$  and  $P_u$  using the Ziegler-Nichols tuning Table I.

TABLE I  
 COMMONLY USED ZIEGLER-NICHOLS SETTING RULES\*

Controller	$K_p$	$T_i$	$T_D$
P	$0.5 K_u$	---	---
PI	$0.45 K_u$	$0.83 P_u$	---
PID	$0.6 K_u$	$0.5 P_u$	$0.125 P_u$

\*Ziegler, J.G and Nichols, N. B. (1942). Optimum settings for automatic controllers. Transactions of the ASME.

#### B. Modulus Optimum

Modulus Optimum (MO) method is based on the transfer function of set point  $G_{ref}(s)$ , where this transfer function is ratio of Laplace  $s$ -domain of process output variable to set point input variables. In ideal case the transfer function would be  $G_{ref}(s) = 1$ , i.e. step response of process variable is equal to set point. In frequency domain it corresponds with following condition (3).

$$G_{ref}(j\omega) = 1 \Rightarrow |G_{ref}(j\omega)| = A_{ref}(\omega) = 1 \quad (3)$$

This condition can not be satisfied in reality, however it can be proven that control process ends the fastest when amplitude characteristics  $A_{ref}(j\omega)$  will be flat at first and then it will monotonically decreasing. Description of this method can be found in v [9]. The setting of PID parameters  $K_p$ ,  $T_i$  and  $T_D$  by MO method is sorted in the table for practical use and it depends on the type of controlled plant, Table II.

TABLE II  
 CALCULATION OF PID CONTROLLER'S PARAMTERS BY MO METHOD\*

Model of controlled plant	$K_p$	$T_i$	$T_D$
$\frac{k}{(T_1 s + 1)(T_2 s + 1)(T_3 s + 1)}$	$\frac{T_i}{2kT_3}$	$T_1 + T_2$	$\frac{T_1 T_2}{T_1 + T_2}$
$T_1 \geq T_2 \geq T_3$			

\* Example of calculation of PID controller's parameters by Modulus Optimum method. Given controlled plant corresponds with our test plant which is described by transfer function  $G_{simple}(s)$  in next part of the paper.

### III. EXPERIMENTAL PLANTS

For our tests we have developer two dynamic systems. First is artificially created system given by simple transfer function  $G_{simple}(s)$ . On this system there are shown classic methods of PID controller tuning (Ziegler-Nichols, Modulus Optimum) and multi-criterion tuning using soft computing method HC12. Optimization method HC12 have been compared for objective consideration with classic method of nonlinear optimization Nelder-Mead [10].

Second dynamic system have real physical basis and it is denoted as MGL. It is a model of magnetic levitation. In this case there are shown results of multi-criterion optimization of PID controller using HC12 method.

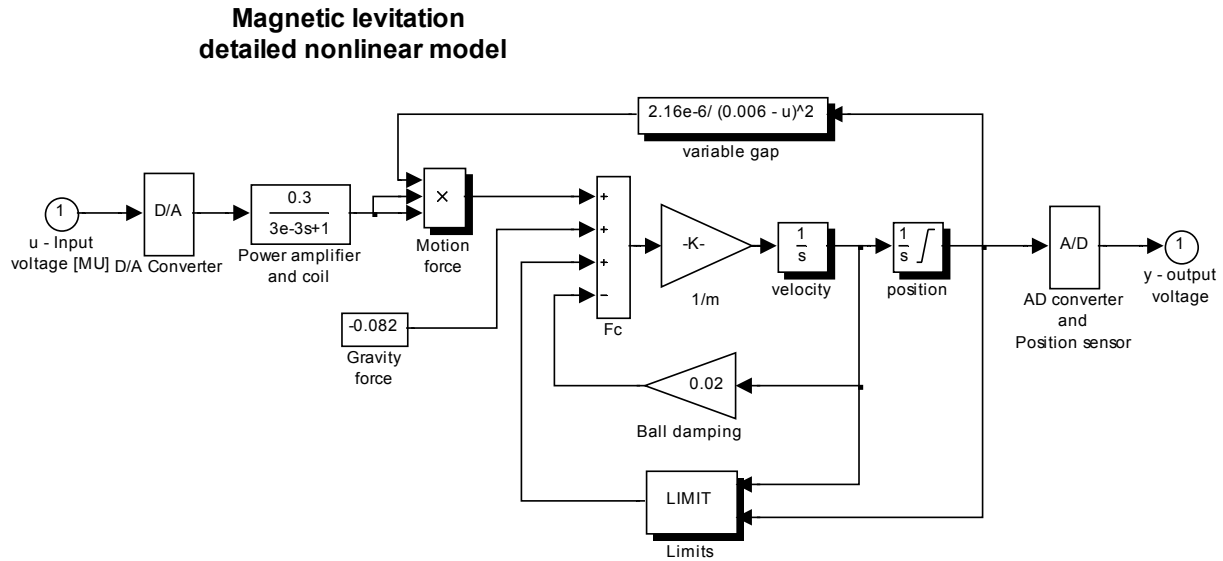


Fig. 3. Simulink model of the Magnetic Levitation system (MGL).

A. Plant A - Simple System

There is open loop stable system of third order which is given by (4), and transfer function (5).

$$y(t) = 6(1 - e^{-0.5t} - e^{-0.25t} - e^{-0.1667t}) \quad (4)$$

$$G_{SIMPLE}(s) = \frac{6}{48s^3 + 44s^2 + 12s + 1} \quad (5)$$

Parameters required for the use of Zigler-Nichols method are ultimate gain  $K_u = 1.65$  and corresponding period  $P_u = 12.6$  ( $s^{-1}$ ). These values correspond with calculated parameters  $PID_{ZN} = \{0.99, 0.16, 1.575\}$  according to Table I.

For Modulus Optimum method are crucial parameters of plant  $\{k, T_1, T_2, T_3\} = \{6, 6, 4, 2\}$ . According to Table II. these values correspond with calculated parameters  $PID_{MO} = \{0.08, 0.16, 1.33\}$ .

B. Plant B - MGL System

The objective of this experiment is to design a controller that levitates the steel ball from the post and makes it track a specified position trajectory. Magnetic Levitation system (MGL) which is used for our experiments is based on the balance of all forces acting on the steel ball. System is driven by two signals which represents desired position of the steel ball in magnetic field. The motion equation is given by (6).

$$F_a = F_m - F_g - F_d \quad (N) \quad (6)$$

where the forces are

$$F_a = m\ddot{x} \quad \text{the accelerating force (N),}$$

$$F_m = \frac{k_c i^2}{(x - x_0)^2} \quad \text{the electromagnetic force (N),}$$

- $F_g = mg$  the gravity force (N),
- $F_d = k_d \dot{x}$  the damping force (N),
- $k_d$  the damping constant (N/m.s),
- $k_c$  the coil constant,
- $x$  the ball position (m),
- $x_0$  coil offset (m)
- $m$  the mass of the ball (kg).

The (6) can be written as (7) for our Matlab/Simulink<sup>®</sup> realization. The matching Simulink model of MGL system is showed in Fig. 3.

$$\ddot{x} = -\frac{k_d}{m} \dot{x} - g + \frac{k_c}{m} \left( \frac{i^2}{(x - x_0)^2} \right) \quad (7)$$

The power amplifier is designed as a source of constant current  $i$ , controlled by the input voltage signal  $u$ . The position sensor can be approximated with a linear function between the ball position  $x$  and the sensor voltage output  $y$ .

IV. OPTIMAL PID TUNING USING HC12

Goal of this paper is to present optimal tuning of PID controller (2) using relatively novel soft computing optimization method denoted HC12. For every optimization process it is not only crucial the selection of the solver but the design of objective function as well. Further it is worthy to note that in case of soft computing methods the way of coding is very important, i.e. the representation of searched parameters of the task.

Implementation of the HC12 algorithm have been done using Java environment, plants have been done using Matlab/Simulink<sup>®</sup> environment. This join have ensured effective realization of simulation model necessary for calculation of objective function and also effective implementation of HC12 solver.

### A. Objective Function

In case of optimal PID parameter tuning it can be counted for many demands of resulting control process. For example shortest time of control process, zero steady state error, zero overshoot, no oscillation, etc. Moreover the demands of optimization can be combined. Examples of common performance integral criteria for optimal control design are in Table III.

TABLE III  
COMMON INTEGRAL OBJECTIVE FUNCTIONS

Label	Caption	Formula*
ISE	Integral of Squared Error	$f_{ISE} = \int_0^t e^2(t) dt$
IAE	Integral of Absolute Error	$f_{IAE} = \int_0^t  e(t)  dt$
ITSE	Integral of Time multiply Squared Error	$f_{ITSE} = \int_0^t te^2(t) dt$
ITAE*	Integral of Time multiply Absolute Error	$f_{ITAE} = \int_0^t t e(t)  dt$

\* This control error criteria was used in our experiments.

In our case we have the objective function  $f_{TOTAL}$  composed as sum of three objective functions which penalize inconvenient behavior of transitional process. To given type of optimization problem it is convenient to note that it is integral way of creating the objective function. The value of objective function (penalty functions) is obtained after finish of the simulation.

$$f_{TOTAL} = \alpha \log(f_{ITAE}) + \beta \log(f_{OVER}) + \gamma \log(f_{WAVE}) \quad (8)$$

$$[K_p, K_I, K_D]^* = \arg \min_{\mathbf{K} \in \mathbb{R}^3} f_{TOTAL}(\mathbf{K}) \quad (9)$$

Where  $\alpha, \beta, \gamma$  are weight coefficients. Penalty function  $f_{OVER}$  calculates all overshoot where response signal (process variable) exceeds its target (set point). In case of overshoot the function value is increased by one every sample period. Penalty function  $f_{WAVE}$  calculates sum of all detected oscillations. Oscillation is detected if the shape of the process variable signal changes from concave to convex. The vector  $[K_p, K_I, K_D]^*$  corresponds to find optimum PID parameters.

Principle of penalization is well known variant of evaluation in case of multiriterion optimization. However problem of this way can be weighting of individual penalizing objective functions. In case of our implementation we have reduced it significantly using logarithm function as is shown in (8). This practice can't be applied generally, it has to be always confronted with the choice of individual penalization functions. In our paper the objective function has been very well usable even using unsophisticated weighting like 0 or 1.

### B. HC12 Algorithm

The basic principle of HC12 algorithm is very simple. Shortly, for a given optimization problem, in each iteration step  $i$ , a solution ( $\mathbf{A}_{kernel, i}$ ) exists to which a neighborhood of further possible solutions is generated using a fixed pattern.

From this neighborhood, the best solution is chosen for iteration step  $i + 1$ , which will again be used to generate a new solution ( $\mathbf{A}_{kernel, i+1}$ ). The algorithm stops if no best solution can be found, that is, if (for a minimization problem)

$$\min(f(\mathbf{A}_{kernel, i})) \leq \min(f(\mathbf{A}_{kernel, i+1})) \quad (10)$$

where  $i$  is the iteration number and  $f$  is the objective function. A mathematical description of the algorithm can be found in [1] and [2].

Here the basic ideas are summarized: The solution of a given optimization problem is represented by a binary vector  $\mathbf{A}$ . This binary vector  $\mathbf{A}$  codes  $k$  real parameters of the optimization problem, that is, the real input parameters  $x_i$  of the objective function. This provides a basis for discretizing the domain of definition of the problem parameters to be found. The degree of discretization depends on the size of the binary string being proportional to  $2^s$  where  $s$  is the number of bits per parameter.

In the first iteration, a binary vector  $\mathbf{A}_{kernel, 1}$  and a neighborhood to fit a fixed pattern are randomly generated. With HC12, this is a neighborhood with distances 1 and 2 from vector  $\mathbf{A}_{kernel}$  in the sense of the Hamming metric. In each iteration, the best solution is chosen as the new basis. The Hamming distance  $\rho_H$  between two binary vectors of equal length is the number of positions for which the corresponding symbols are different.

The principle of decoding a binary string to a vector of real parameters, which are in our case the PID parameters  $\{K_p, K_I, K_D\}$  is shown in Fig. 4. It follows from the principle that the cardinality (size) of the neighborhood for a Hamming distance of 1 corresponds to the length  $n$  of the binary vector thus growing linearly with the length of the binary vector.

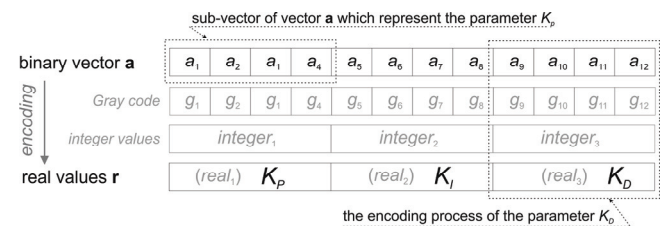


Fig. 4. Example of generating 4-bits parameters encoding scheme (binary and Gray code, integer and real parameters). As can be seen from the figure the number of bits determine the precision of the encoded real parameters. In our experiments we used 10-bit per parameter, i.e. precision approximately  $1e-2$  for all PID tuning parameters  $\{K_p, K_I, K_D\}$ .

Applying the principle of addition in modular arithmetic (mod 2) and using the special matrixes  $\mathbf{M}$  (as a Mask) we can derived neighborhood vectors  $\mathbf{A}_{neighborhood}$  by (11)

$$\mathbf{A}_{neighborhood} = (\mathbf{A}_{kernel} \oplus \mathbf{M}_1) \cup (\mathbf{A}_{kernel} \oplus \mathbf{M}_2) \quad (11)$$



where  $\mathbf{M}$  are the mask matrixes given by (12) and the indexes  $i = 1, 2$  are corresponding with  $\rho_H=1$  and  $\rho_H=2$ .

It should be noticed that generalization of the neighborhood generated process is possible ( $\rho_H=3, \rho_H=4, \dots, \rho_H=n$ ), but for real life optimization tasks the combinatorial expansion is ruinous.

$$\mathbf{M}_1 = \begin{pmatrix} 1 & 0 & \dots & 0_{1,n} \\ 0 & 1 & & \\ \vdots & & \ddots & \\ 0_{n,1} & & & 1_{n,n} \end{pmatrix}$$

$$\mathbf{M}_2 = \begin{pmatrix} 1 & 1 & 0 & \dots & 0_{1,n} \\ 1 & 0 & 1 & & 0_{2,n} \\ \vdots & & & \ddots & \\ 0_{\binom{n}{2},1} & & & & 1_{\binom{n}{2},n} \end{pmatrix} \quad (12)$$

The computational time complexity is the amount of steps the algorithm has to do accordingly to the number of inputs. In the big  $O$  notation the behavior of function is analyzed when number of inputs is very high. Algorithm HC12 has quadratic complexity  $O(n^2)$ .

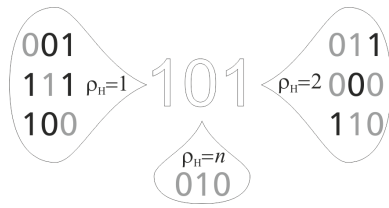


Fig. 5. An example of 3-bits neighborhood generating.

It generates neighborhood using bit masks. Those masks have Hamming distances one and two and rank of matrices  $\mathbf{M}$  are  $n$  and  $n$  choose 2 respective, where  $n$  is the length of binary string which represent the problem solution.

### C. Nelder-Mead Method

The Nelder-Mead algorithm (NM) or simplex search algorithm, originally published in 1965 (Nelder and Mead, 1965), is one of the best known and successful algorithms for multidimensional unconstrained optimization without derivatives. In our case we use this algorithm for the comparison of HC12 performance.

The Nelder -Mead method is simplex-based. A simplex  $S$  in  $\mathbb{R}^n$  is defined as the convex hull of  $n+1$  vertices  $x_0, \dots, x_n \in \mathbb{R}^n$ . For example in our case of PID parameters tuning  $\{K_p, K_I, K_D\}$  a simplex is tetrahedron. Nelder-Mead generates a new test position of simplex by extrapolating the behavior of the objective function measured at each test point arranged as the simplex. The algorithm then chooses to replace one of these test points with the new test point and so the technique progresses. Our implementation of the NM was based on Matlab function `fminsearch` [10]. Furthermore, the presented results are obtained as optimum from 20 runs of the NM algorithm with different start points.

## V. TESTS AND RESULTS

In this section there will be presented the results of optimal tuning of PID controller using presented strategies. For better objectiveness and possibility of comparing our results with others we mention PID tuning parameters and descriptive characteristics (popular performance criteria) of control process in Table IV.

TABLE IV  
COMMON PERFORMANCE CRITERIA\* FOR PID TUNING

Label	Description
Overshoot (OVER)	Overshoot occurs when the output signal exceeds its set point. It arises especially in the step response, often followed by ringing.
Peek time (PET)	Peek is the highest value reached by the response before reaching the desired value, therefore peak-time is the time when the peek is reached.
Rise time (RIT)	Rise time is the time required for the response to rise from x% to y% of its final value", with 0%-100% rise time common for overdamped second order systems. (90% in our description was used)
Setting time (SET)	Settling time of output signal is the time elapsed from the application of an ideal step input to the time at which the output is equal to set point within tolerance. (2% is our set point tolerance)

\* There are a lot of criteria which can be used for comparison of performance ratio in case of optimal PID tuning.

Optimization of parameters of PID controller using HC12 algorithm has been done 20 times for every case of plant and configuration of weight coefficients in (8). The reason is, same as in the case of method NM, certain sensitivity of the solution to first iteration of algorithm.

Naturally, the best idea about results of the control and effect of selected penalization functions (8) to resulting controller's setting (9) are given to us by respective step responses. These characteristics best describe effectiveness of PID tuning by HC12 in comparison with other methods and also show very well the impact of penalization to given control process.

### A. Plant A - Simple system

This artificially designed plant of second order has been taken as reference, i.e. plant for comparison of some known methods for tuning of PID controller with our developed approach to PID tuning by HC12. Computed parameters of controller and values of performance criteria are in Table V.

TABLE V  
THE RESULTS OF PID TUNING FOR SIMPLE PLANT\*

Method	PID Parameters			PID Performance Criteria			
	$K_p$	$K_I$	$K_D$	OVER	PET	RIT	SET
ZN	0.990	0.159	1.575	0.516	8.9	5.3	40.6
MO	0.083	0.166	1.333	0.052	36.5	26.9	74.3
HC12 <sub>1-0-0</sub>	24.80	0.646	2.126	0.411	4.0	1.5	16.6
HC12 <sub>1-1-0</sub>	16.14	0.004	3.071	0	0	11.9	13.6
HC12 <sub>1-0-1</sub>	4.724	0.157	3.543	0.191	11.3	5.7	30.9
HC12 <sub>1-1-1</sub>	2.362	0.018	4.016	0	0	12.4	14.1

\* There is unit step function as set point. The HC12 PID Tuning was realized with following intervals:  $K_p, K_D \in [0, 50], K_I \in [0, 2]$ .

Unit step responses for the ZN and MO methods are in Fig. 6. The Fig. 6 clearly shows influence of penalty functions where values 0/1 means if the given weight coefficient ( $\alpha, \beta, \gamma$ ) enables the use of penalty function and

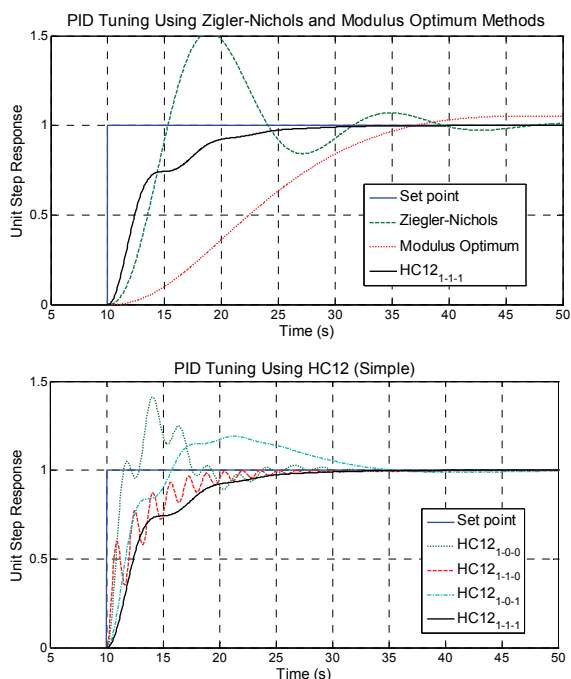


Fig. 6. Unit step responses for the Plant A (Simple) using ZN, MO and HC12<sub>1-1-1</sub> PID tuning methods (above). Unit step responses using HC12 PID tuning methods for basic variants of penalty functions (bottom).

also value 1 means real value of given weight coefficient. In the text we will use notation  $\alpha\text{-}\beta\text{-}\gamma$  as index of given HC12 optimization, i.e. HC12 <sub>$\alpha\text{-}\beta\text{-}\gamma$</sub> .

### B. Plant B - MGL system

The plant is represented by (7) and simulation model by Fig. 3. This nonlinear high speed model of MGL system is real equipment in our laboratory (MGL model CE152 made by Humusoft® Ltd.). Therefore the actuating signal corresponds with real values of desired position of steel ball levitating above the ground. The physical parameters are:  $m = 0.008$  (kg),  $x_0 = 0.01$  (m),  $k_d = 0.02$  (N/m·s),  $\tau_a = 0.003$  (s),  $k_a = 1.5$  (A/V),  $k_x = 200$  (A/V),  $y_0 = 0$  (V),  $k_c = 2.16\text{e-}6$ .

Computed parameters of controller and statistic characteristics of objective function are in Table VI. There are 20 runs per penalization's variant of objective functions.

TABLE VI  
 THE RESULTS OF PID TUNING FOR MGL PLANT

INPUT	OPTIMIZATION	PID Parameters *			Objective function exp. values characteristics		
		$K_P$	$K_I$	$K_D$	MEDIAN**	STD**	MIN
DOUBE STEP	HC12 <sub>1-0-0</sub>	1.181	19.98	0.078	12.543	1.256	12.72
	HC12 <sub>1-1-0</sub>	1.299	3.779	0.079	49.911	2.170	15.20
	HC12 <sub>1-0-1</sub>	1.299	3.779	0.079	18.353	4.953	15.33
	HC12 <sub>1-1-1</sub>	1.765	7.221	0.031	34.862	4.001	8.844
	NM <sub>1-0-0</sub>	3.696	7.643	0.014	69.224	3.075	6.704
	NM <sub>1-1-1</sub>	1.930	10.22	0.021	51.919	4.144	7.058
PWM	HC12 <sub>1-0-0</sub>	0.354	19.98	0.079	31.047	1.887	22.57
	HC12 <sub>1-1-0</sub>	1.063	5.354	0.079	70.537	1.250	54.48
	HC12 <sub>1-0-1</sub>	0.827	6.299	0.079	51.379	1.136	50.06
	HC12 <sub>1-1-1</sub>	1.255	11.04	0.031	90.737	1.101	71.62
	NM <sub>1-0-0</sub>	2.171	11.75	0.018	59.045	1.471	33.62
	NM <sub>1-1-1</sub>	0.804	12.01	0.036	176.78	2.062	79.87

\* The parameters' limitation:  $K_P \in [0,10]$ ,  $K_I \in [0,30]$ ,  $K_D \in [0,5]$ .

\*\* The median and standard deviation is proper basic characteristics for comparison of stability solution HC12 vs. NM optimizations.

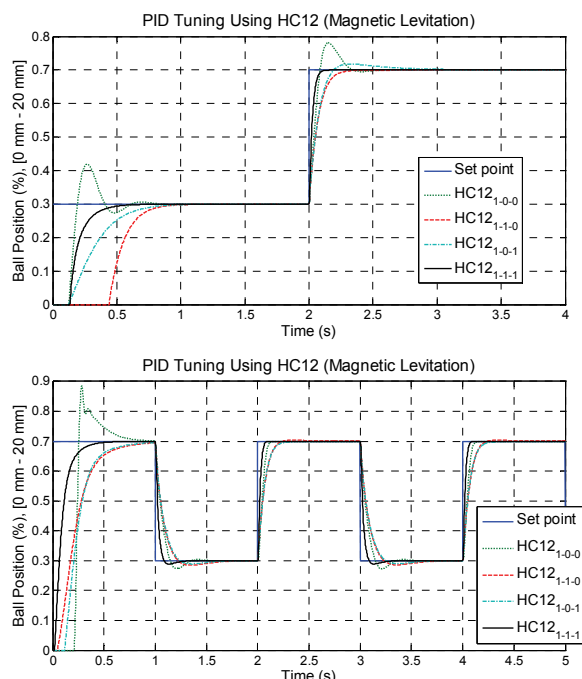


Fig. 7. Double step responses for the Plant B (MGL) using HC12 PID tuning methods and basic variants of penalty functions (above). The kind of the test but for PWM input signal reference (bottom).

## VI. CONCLUSION

In this paper we introduce novel efficient optimal PID tuning method based on soft computing optimization algorithm HC12 and sophisticated design of objective function as well. The HC12 was compared with classical PID tuning methods ZN and MO. The comparison with traditional clever optimization methods NM have shown, that the HC12 is more stable in case of optimal solution. Efficient results are summarized in Fig. 6 and Fig. 7.

## REFERENCES

- [1] R. Matousek, "GAHC: A Hybrid Genetic Algorithm", in *Proc. of the 10th Fuzzy Colloquium in Zittau*, Zittau, pp. 239-244., 2002.
- [2] R. Matousek, "GAHC, Improved Genetic Algorithm", in the *Springer book series* (Eds.: Krasnogor, et al.) *Nature Inspired Cooperative Strategies for Optimization* (NICSO 2007), Volume 129, 2008, XIV, pp. 114-125., ISSN 1860-949X, Springer Berlin, 2008.
- [3] R. Matousek, "Grammatical Evolution: STE criterion in Symbolic Regression Task", in *Proc. of the IAENG Int. conference WCECS 2009*, pp.1050-1054, ISBN 978-988-18210-2-7, San Francisco, 2009.
- [4] P.Pivonka, V. Veleba, M. Seda, P. Osmera, R. Matousek, "The short Sampling Period in Adaptive Control", in *Proc. of the IAENG Int. conference WCECS 2009*, pp.724-729, San Francisco, 2009.
- [5] P. Popela, J. Dupacova, "Melt Control: Charge Optimization via Stochastic Programming". In W. Zieamba. et al. (eds.): *Applications of Stochastic Programming*. Chapter 15. pp. 277-289, SIAM, 2005.
- [6] R. Grepl, J. Vejlupek, V. Lambersky, M. Jasansky, F. Vadlejch, P. Coupek, P. "Development of 4WS/4WD Experimental Vehicle: platform for research and education in mechatronics". *IEEE International Conference on Mechatronics*. ICM 2011-13-15, 2011.
- [7] Z. Oplatkova, R. Senkerik, I. Zelinka, "Synthesis of Control Rule for Synthesized Chaotic System by means of Evolutionary Techniques", in *16th Int. Conference on Soft Computing*, pp.91-98, Brno, 2010.
- [8] J. Roupec, J., "Advanced Genetic Algorithms for Engineering Design Problems", *Engineering Mechanics*, vol. 17, No. 5/6, 2010.
- [9] K. J. Astrom and T. Hagglund, "The Future of PID Control," *IFAC J. Control Engineering Practice*, Vol. 9, pp. 1163-1175, 2001.
- [10] M.J.D. Powell, "Direct search algorithms for optimization calculations", in *Acta Numerica 1998*, A. Iserles (Ed.), UK, 1998.